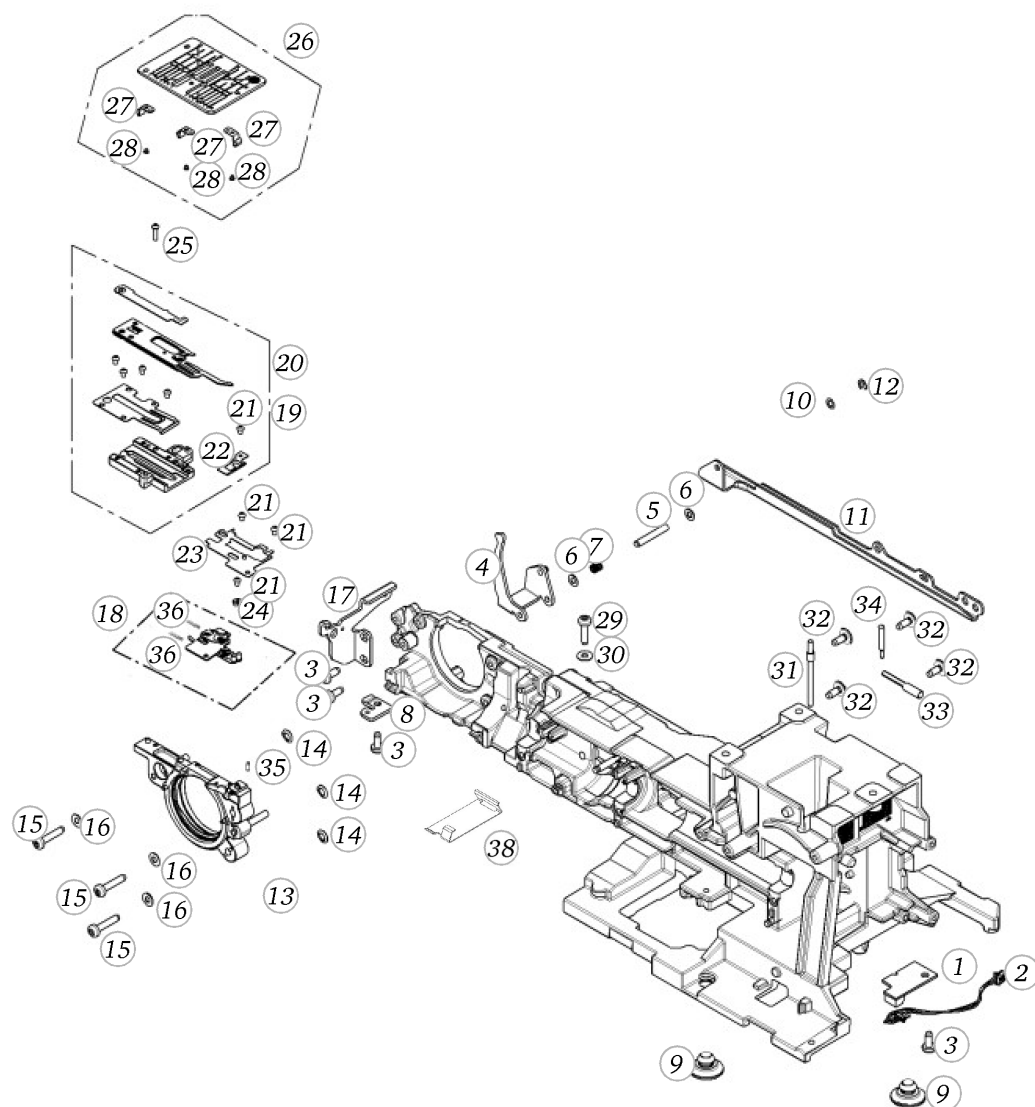




## Spare Parts

**BERNINA 710**

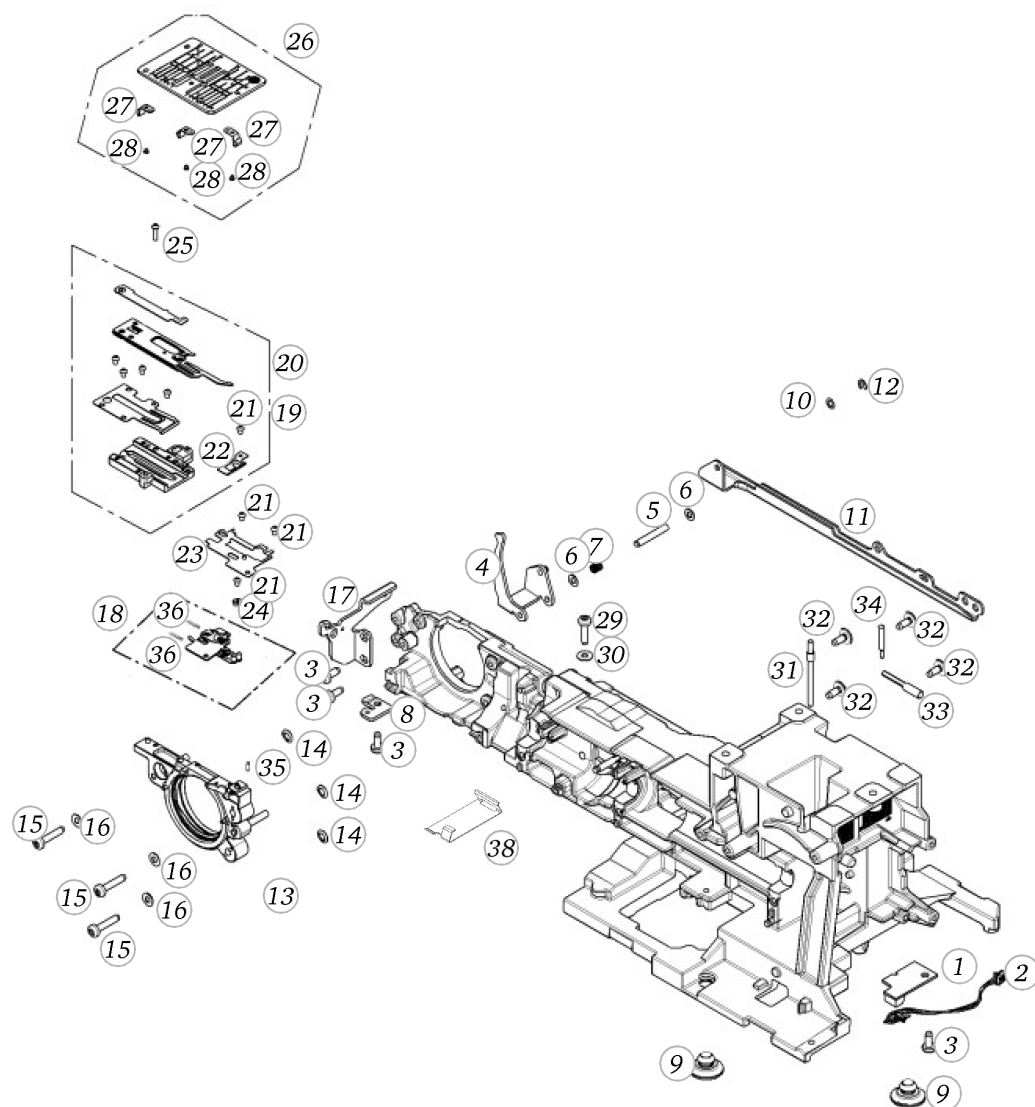
# BERNINA 710



## Chassis

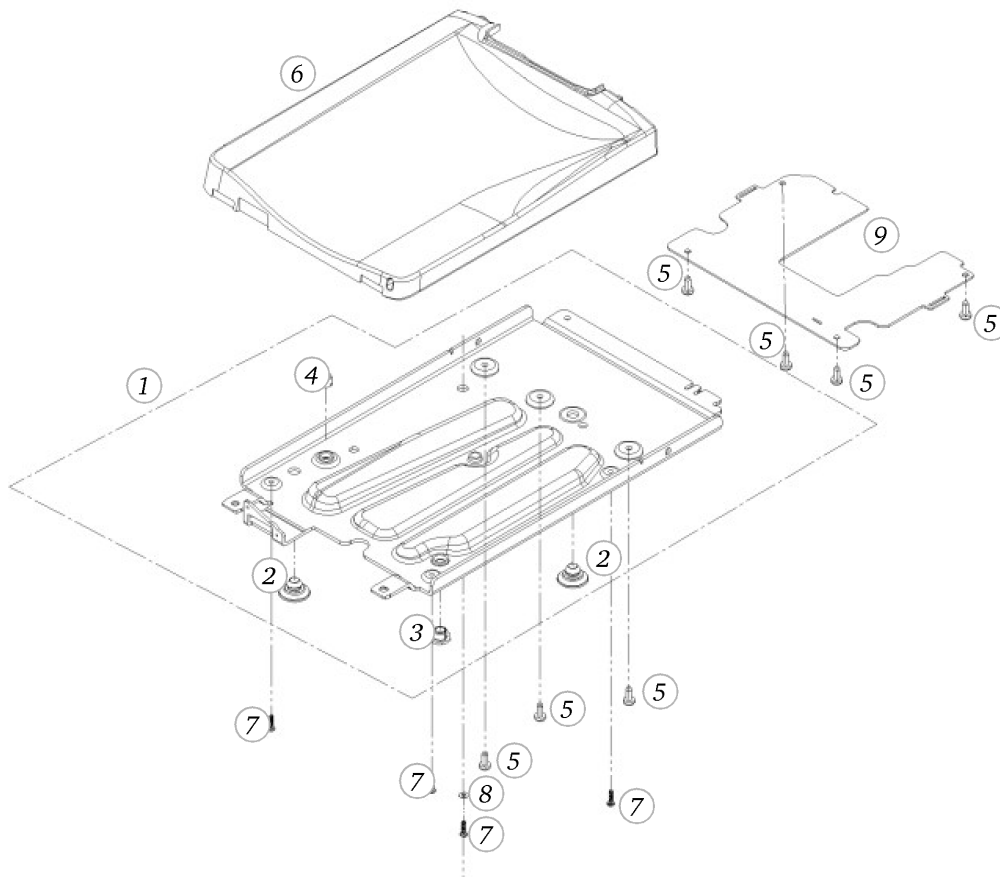
| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 4   | 0331337000  | PCBA-DETECTION                                                                   |
| 1   | 0331337100  | PCBA Detection                                                                   |
| 2   | 0230537022  | CABLE CPL                                                                        |
| 3   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 4   | 0333737000  | Lever Cpl                                                                        |
| 5   | 0082255024  | Parallel Pin Hardened 4h6x28 DIN 6325 - BN858 Art-<br>No. 1306545                |
| 6   | 0312675009  | Shim                                                                             |
| 7   | 0337555000  | Spring                                                                           |
| 8   | 0337565000  | 0337565_00                                                                       |
| 9   | 0317485000  | Rubber Foot                                                                      |
| 10  | 0078955012  | Synthetic Washer 4,3 x 7 x 0,3                                                   |
| 11  | 0334305100  | Connecting Link                                                                  |
| 12  | 23501153++  | Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-<br>No.1284649                    |
| 43  | 0334917200  | Hook-Guideway-Cpl.                                                               |
| 13  | 0343937005  | Sparepart-set Hook Guideway with calotte disc                                    |
| 14  | 0311825000  | Calotte Disc                                                                     |
| 15  | 0078865046  | Socket Pan Head Thread Forming Screws M4x20<br>DIN7500 - BN13916 Art-No. 3070342 |
| 16  | 22955113++  | Flat Washer M4 ISO 7089 - BN14683 Art-No.<br>1729268                             |
| 47  | 0331125200  | Support                                                                          |
| 17  | 0331125300  | Support                                                                          |
| 48  | 0335757300  | Base Plate Cpl with thread brake                                                 |
| 18  | 0334417100  | Thread Guide Cpl                                                                 |
| 49  | 0335917300  | STITCH PLATE CARRIER PREASSEMBLED                                                |
| 19  | 1040987100  | Stitch Plate Carrier Preasm                                                      |
| 20  | 1053097000  | Spare-set Stitch Plate Carrier Preasm. Feed Dog 9mm                              |
| 20  | 1053097100  | Spare Parts-Set Stitch Plate Carrier preasm. feed<br>dog 9mm                     |
| 21  | 0032465070  | Socket Button Head Screws M2.5x 3 ISO 7380-1 -<br>BN6404 Art-No. 3645746         |

# BERNINA 710



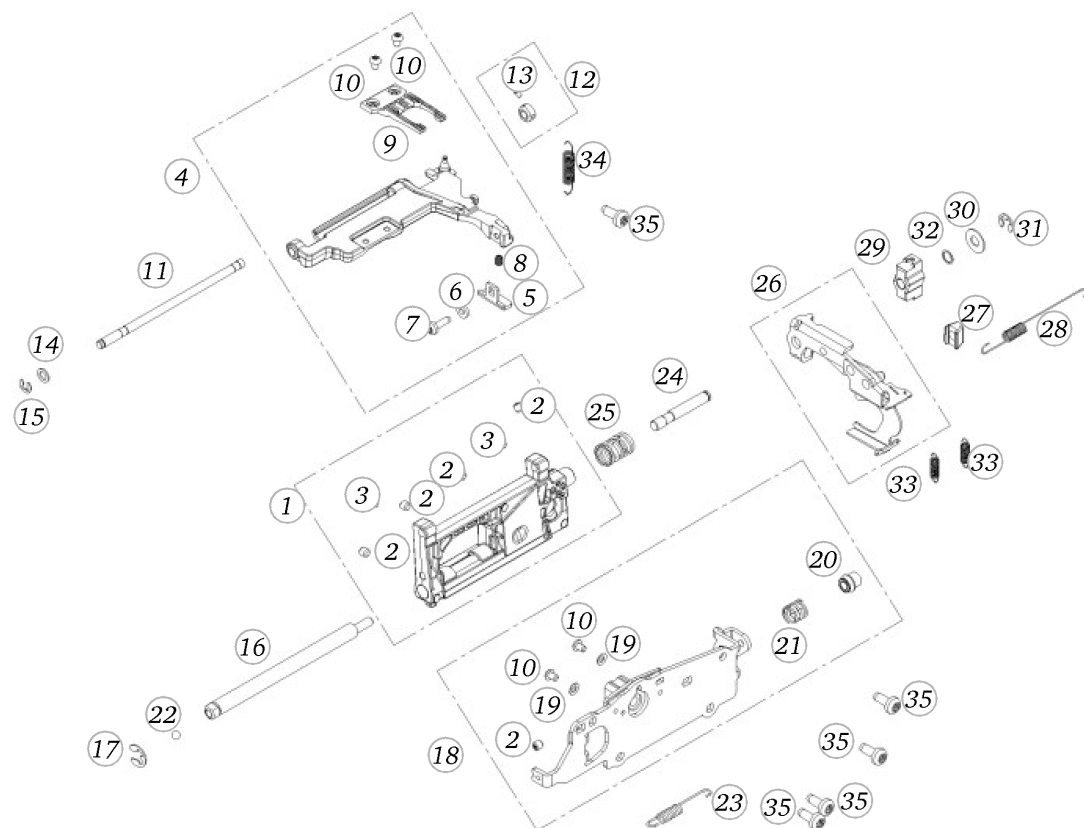
## Chassis

| Pos | Item number | Description                                                            |
|-----|-------------|------------------------------------------------------------------------|
| 22  | 0334285100  | Blade                                                                  |
| 23  | 0334415100  | Thread Guide Plate                                                     |
| 23  | 0334417100  | Thread Guide Cpl                                                       |
| 24  | 22500603++  | Hex Nuts M2,5 DIN 934 - BN108 Art-No. 1087851                          |
| 25  | 0032465076  | Socket Button Head Screws M2.5x 10 ISO 7380-1 - BN6404 Art-No. 3271447 |
| 26  | 0340197000  | stitch plate cpl. standard 9 mm (is replaced by Var.07)                |
| 27  | 0078755200  | Clip                                                                   |
| 27  | 0078755300  | Clip                                                                   |
| 28  | 20500223++  | Slotted Machine Screw M2x1.8 nickel-plated                             |
| 29  | 0077525045  | Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017           |
| 30  | 22953723++  | Washer d4.1xD10xs0.5                                                   |
| 31  | 0338167000  | Guide Bush Cpl                                                         |
| 32  | 0078885043  | Button Head Screw Torx Dt M4x10                                        |
| 33  | 0337695000  | Eccentric Pin                                                          |
| 34  | 0367485000  | Blocking Bolt                                                          |
| 34  | 1047185000  | Blocking Bolt                                                          |
| 35  | 0330915000  | Adjusting Pin                                                          |
| 36  | 0335785000  | Spring                                                                 |
| 38  | 1040695000  | Sheet Ufu Cable Protection                                             |



## Base plate

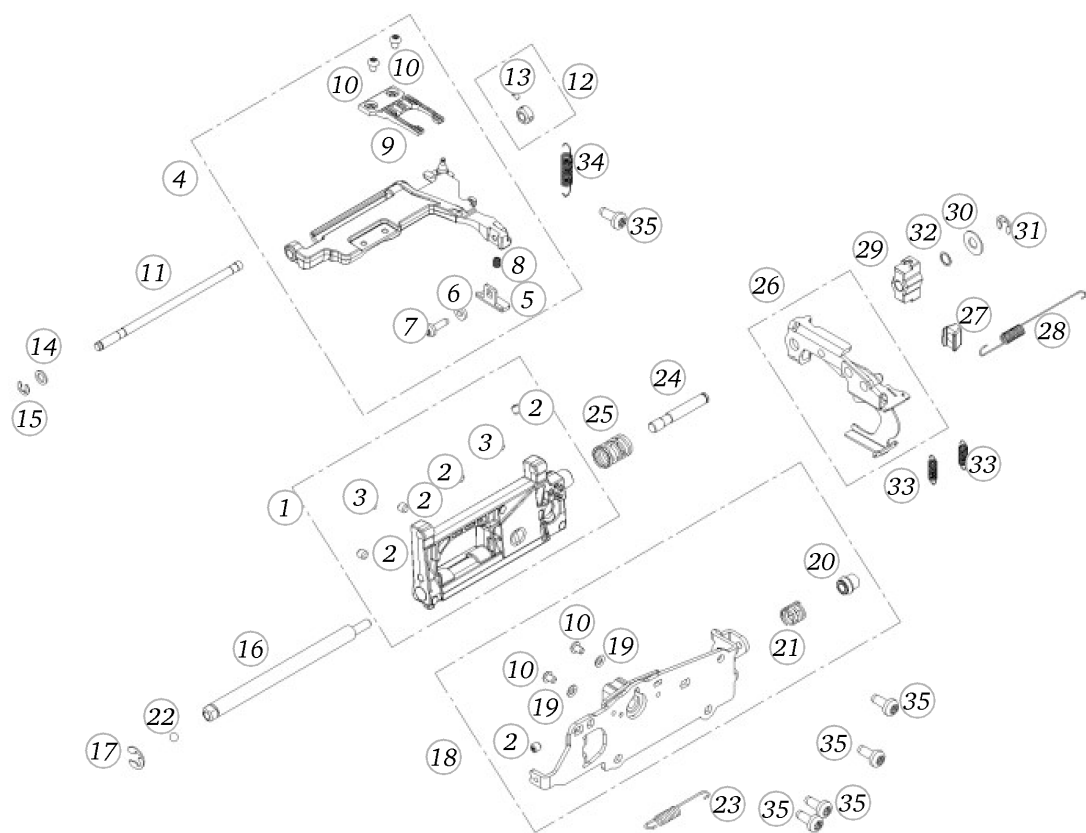
| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0330887000  | Baseplate Cpl.                                                                   |
| 2   | 0317485000  | Rubber Foot                                                                      |
| 3   | 0003597000  | Adjusting Nut Cpl                                                                |
| 4   | 0331115000  | 0331115_00                                                                       |
| 5   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 6   | 0330965000  | <del>Baseplate Cover without EMB connection</del>                                |
| 6   | 0330965100  | baseplate cover without EMB connection                                           |
| 7   | 0329895012  | Delta Pt Pan Head Screw With Torx 3x10                                           |
| 8   | 22951923++  | Flat Washer d3.2/D 7xs0.5                                                        |
| 9   | 0330895000  | Cover Sheet                                                                      |



## Feed dog unit

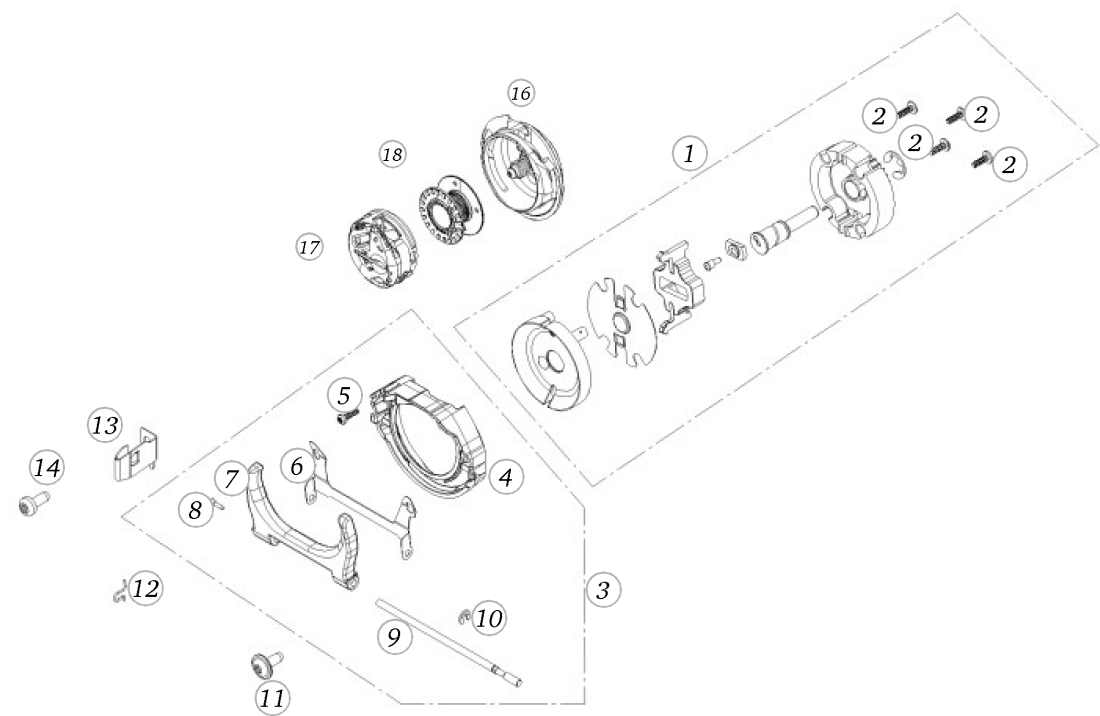
| Pos | Item number | Description                                                                   |
|-----|-------------|-------------------------------------------------------------------------------|
| 1   | 0335217000  | FEED DOG FORK CPL                                                             |
| 2   | 0078665041  | Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207         |
| 3   | 0078665031  | Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200         |
| 4   | 0336557000  | FEED DOG SUPPORT ASS                                                          |
| 5   | 0335635000  | Adjusting Plate                                                               |
| 6   | 22952113++  | Washer 3.2/7x1.5 black finished                                               |
| 7   | 0078865035  | Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550 |
| 8   | 25524003++  | Compression Spring De= 3,2 L0=7 d=0,45                                        |
| 9   | 0335315000  | Feed Dog 9mm machined                                                         |
| 9   | 0335315100  | Feed Dog 9mm machined                                                         |
| 10  | 0032465008  | Socket Button Head Screws M3x4.5 screw head after BN6404                      |
| 11  | 0313925001  | SLIDE AXLE                                                                    |
| 12  | 0011217001  | Adjusting Ring Cpl with 1 screw                                               |
| 13  | 20500353++  | Cylinder Head Screw M2x2.5                                                    |
| 14  | 22954513++  | Washer 4.3/7x0.8 black finished                                               |
| 15  | 23501153++  | Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649                     |
| 16  | 0049695002  | ECCENTRIC SHAFT                                                               |
| 17  | 23501753++  | Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665                        |
| 18  | 0333587000  | Supportsheet Cpl.                                                             |
| 18  | 0333587200  | Supportsheet Cpl.                                                             |
| 19  | 23225753++  | Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317                    |
| 20  | 0317305000  | Bearing                                                                       |
| 21  | 0322965000  | Spring                                                                        |
| 22  | 0011695002  | Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281                             |
| 23  | 0335395000  | SPRING                                                                        |
| 23  | 0335395100  | Spring                                                                        |
| 24  | 0317295001  | Thrust Reverser Bolt                                                          |

BERNINA 710



Feed dog unit

| Pos | Item number | Description                                                                   |
|-----|-------------|-------------------------------------------------------------------------------|
| 25  | 0338205000  | Spring                                                                        |
| 26  | 0334787000  | Trust Reverser-Preasm                                                         |
| 26  | 0334787100  | trust reverser cpl                                                            |
| 27  | 0320395000  | Sliding Block                                                                 |
| 28  | 0314915100  | tension-spring                                                                |
| 28  | 1043837000  | Tension Spring Cpl.                                                           |
| 29  | 0334195000  | Swivel-joint                                                                  |
| 30  | 0078955022  | Synthetic Washer 5,4 x 7 x 0,3                                                |
| 31  | 23501453++  | Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657                       |
| 32  | 22957013++  | Washer d5.3xD12xs0.5                                                          |
| 33  | 0333175000  | Tension Spring De=4 L0=15,5 d=0,38                                            |
| 34  | 0317565000  | Tension Spring                                                                |
| 35  | 0078865043  | Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593 |

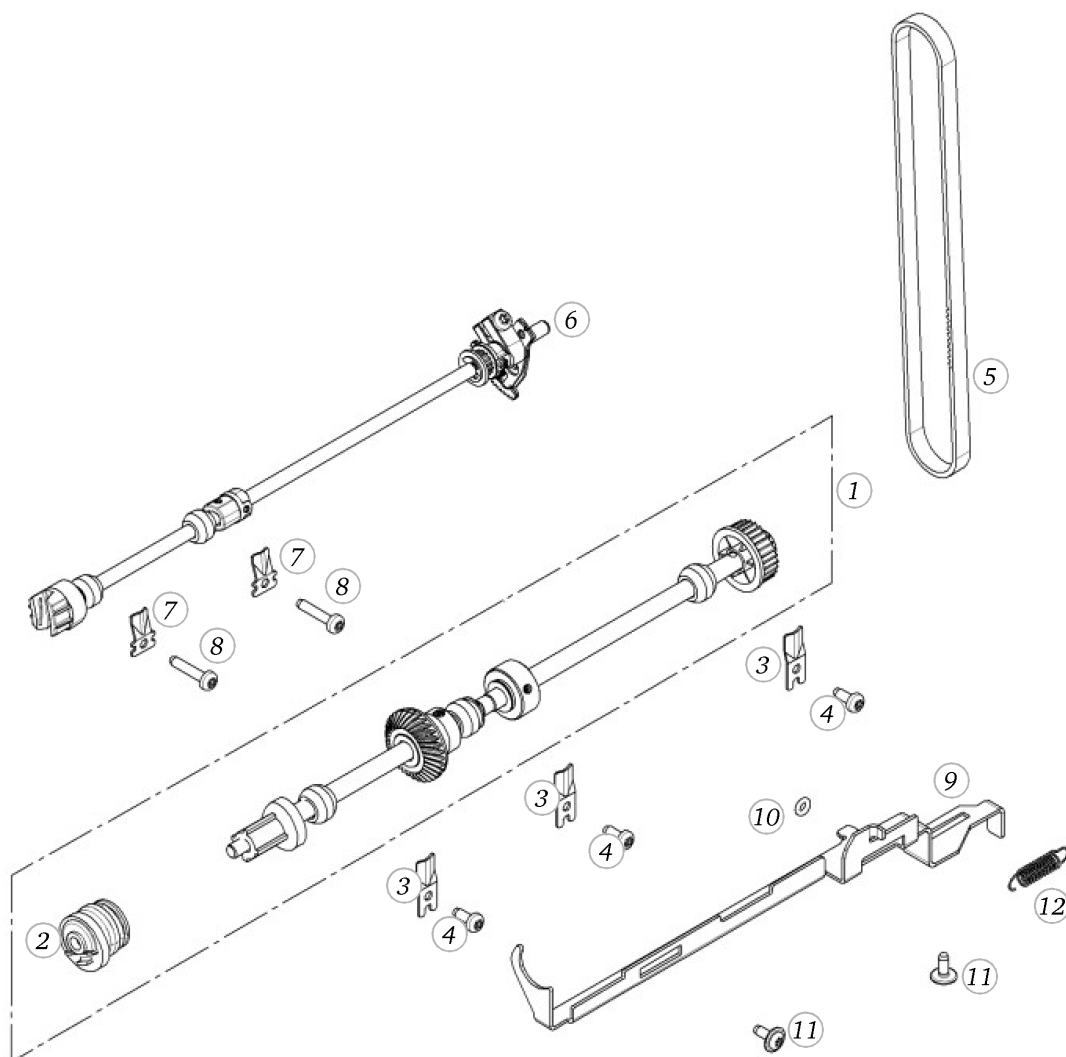


Hook driver

| Pos | Item number | Description                                                                   |
|-----|-------------|-------------------------------------------------------------------------------|
| 4   | 1052347001  | Hook-driver-spare-set                                                         |
| 1   | 1052347101  | Hook Driver Spare Set                                                         |
| 2   | 0329905012  | Delta Pt Round Washer Head Screw With Torx 2.5x 8                             |
| 3   | 0334687100  | SHUTTLE RACE COVER CPL                                                        |
| 4   | 0334685100  | HOOK RACE COVER                                                               |
| 5   | 0329895001  | Delta Pt Pan Head Screw With Torx 2,5x 8                                      |
| 6   | 0334895100  | Flat Spring                                                                   |
| 7   | 0334867100  | Holder-Cpl                                                                    |
| 7   | 0334867200  | Holder Cpl                                                                    |
| 8   | 301021030+  | BOLT                                                                          |
| 9   | 0335655100  | Rotation Axis                                                                 |
| 10  | 23500853++  | Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630                     |
| 11  | 0078885043  | Button Head Screw Torx Dt M4x10                                               |
| 12  | 0331325000  | Axle Clip                                                                     |
| 13  | 0301315000  | Latch                                                                         |
| 13  | 0301315100  | Latch                                                                         |
| 14  | 0078865043  | Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593 |
| 16  | 0336097300  | hook-body-asm                                                                 |
| 16  | 0336097400  | hook body asm                                                                 |
| 17  | 0331367500  | BOBBIN CASE SEWING PREASM-                                                    |
| 17  | 0331367800  | bobbin case preasm sewing                                                     |
| 18  | 0334365400  | Bobbin                                                                        |
| 18  | 0334365500  | Bobbin                                                                        |

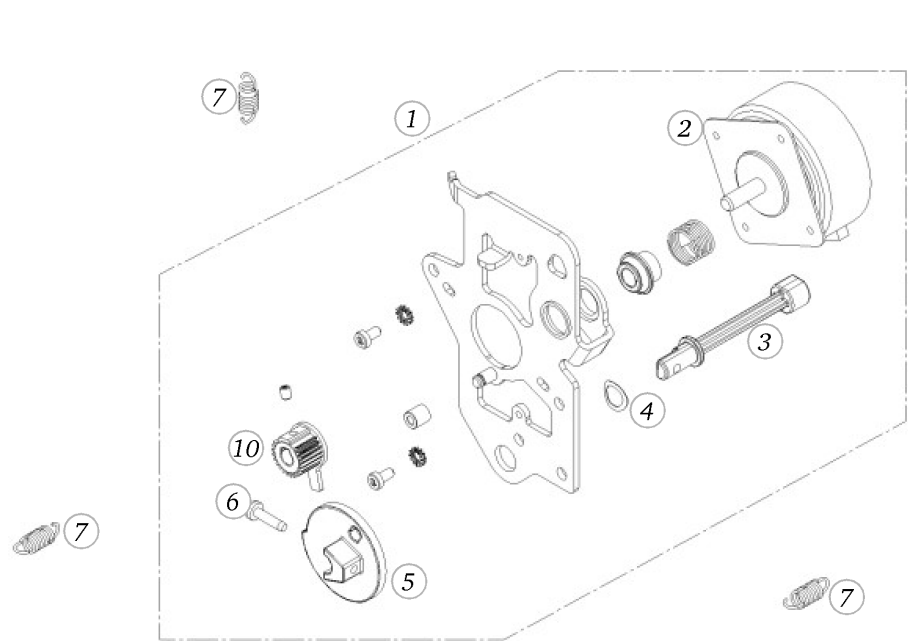


## Crank- and Base Shaft



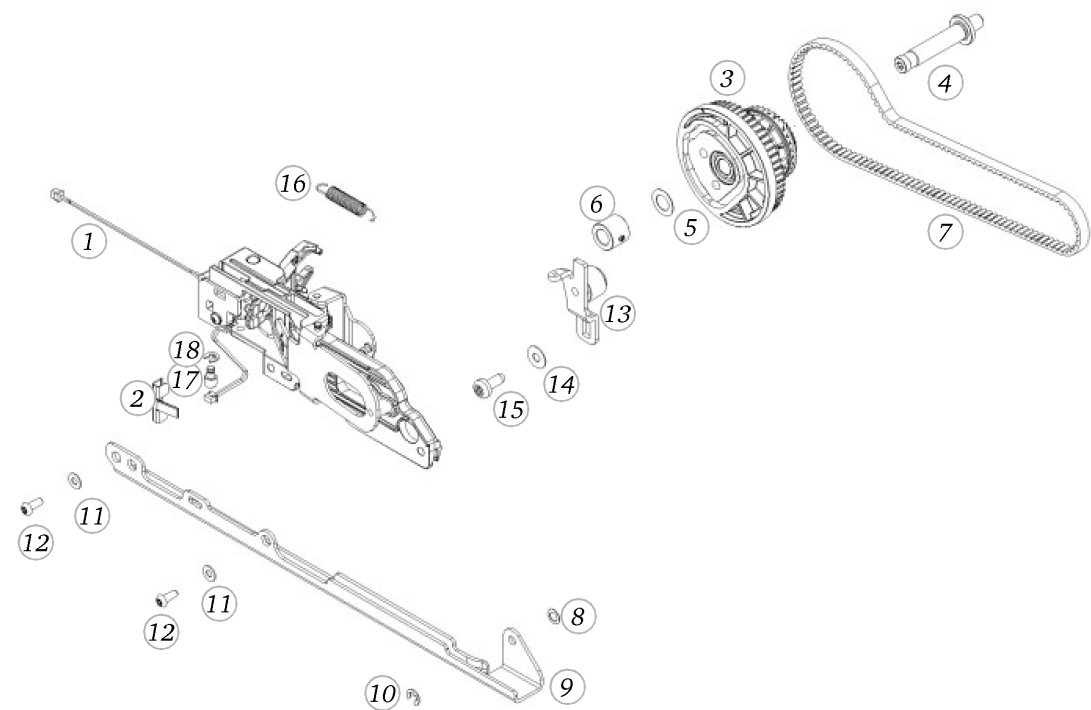
| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 4   | 0330977000  | Base-Shaft-Acc                                                                   |
| 1   | 0330977100  | BASE SHAFT ACC.                                                                  |
| 2   | 0334925000  | Lifting Cam                                                                      |
| 3   | 0316595000  | Clamping Clow                                                                    |
| 4   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 5   | 0309555003  | Toothed-Belt Htd HTD-474-3M-8 CXP                                                |
| 5   | 0309555103  | toothed belt HTD HTD-474-3M-8 CXP                                                |
| 6   | 0337347001  | Crank-Shaft Asm. with UT-drive                                                   |
| 6   | 0337347101  | crank shaft asm. with UT-drive                                                   |
| 7   | 0330995000  | Clamping Clow                                                                    |
| 8   | 0078865046  | Socket Pan Head Thread Forming Screws M4x20<br>DIN7500 - BN13916 Art-No. 3070342 |
| 9   | 0330945100  | Feeddogg Linkage Lever                                                           |
| 10  | 0030735002  | O-ring Seal D4/d2 70ShoreA NBR DIN3771                                           |
| 11  | 0078885043  | Button Head Screw Torx Dt M4x10                                                  |
| 12  | 0331485000  | SPRING                                                                           |





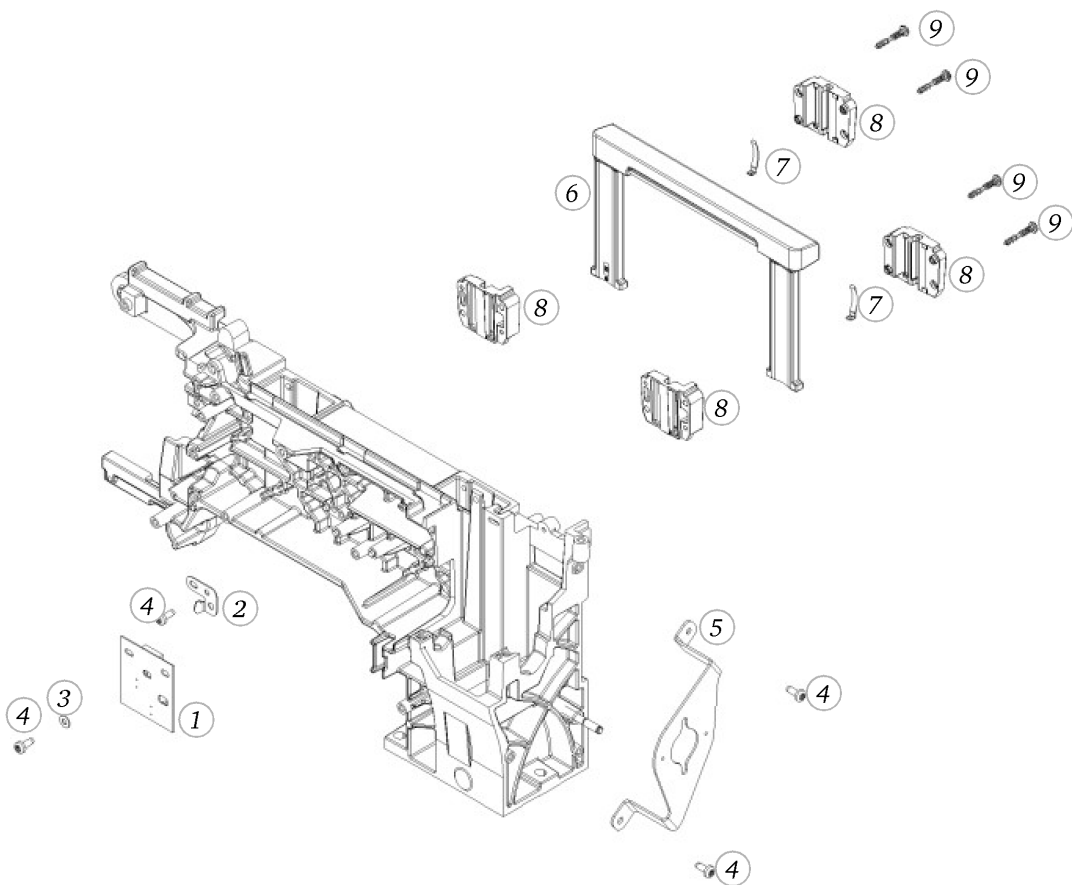
| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0317747100  | Pass Length Transmission                                                         |
| 2   | 0322335000  | Stepper Motor                                                                    |
| 3   | 0310465000  | Rotational Connector                                                             |
| 4   | 0089595010  | Curved Spring Washer 7.2/10.2x02                                                 |
| 5   | 0306755000  | Adjusting Cam                                                                    |
| 6   | 0078865036  | Socket Pan Head Thread Forming Screws M3x12<br>DIN7500 - BN13916 Art-No. 2027569 |
| 7   | 25629203++  | Spring                                                                           |
| 8   | 0049205100  | Clamp                                                                            |
| 9   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 10  | 0317807000  | Pinion Asm                                                                       |

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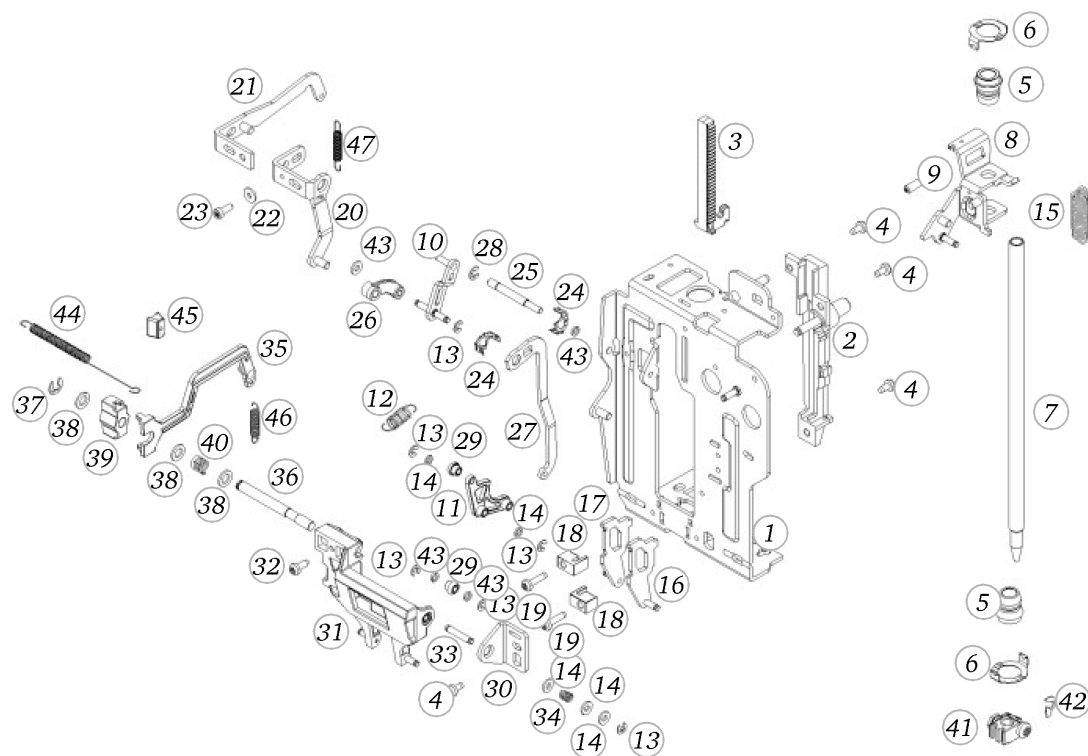


carriage

| Pos | Item number | Description                                                                   |
|-----|-------------|-------------------------------------------------------------------------------|
| 1   | 0335747200  | Coupler Carriage Asm asm                                                      |
| 2   | 0323417000  | Clip Cpl                                                                      |
| 3   | 0335147100  | Belt Pulley Preassembled                                                      |
| 4   | 0333155000  | Belt Drive Shaft                                                              |
| 5   | 22960443++  | Washer d7.2/D12xs0.3                                                          |
| 6   | 0333147000  | Adjusting Ring Cpl.                                                           |
| 7   | 0309555202  | Toothed Belt HTD-384-3M CXP III                                               |
| 8   | 0078955012  | Synthetic Washer 4,3 x 7 x 0,3                                                |
| 9   | 0334305100  | Connecting Link                                                               |
| 10  | 23501153++  | Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649                     |
| 11  | 22952013++  | Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241                            |
| 12  | 0077525032  | Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932                   |
| 13  | 0331087000  | Belt Tightener Cpl                                                            |
| 14  | 22953713++  | WASHER 4.IXIOXO.5                                                             |
| 15  | 0078865043  | Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593 |
| 16  | 0337585100  | Tension Spring De=6 L0=30,25 d=0,6                                            |
| 17  | 0337685000  | Bolt With Pass                                                                |
| 18  | 23500853++  | Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630                     |

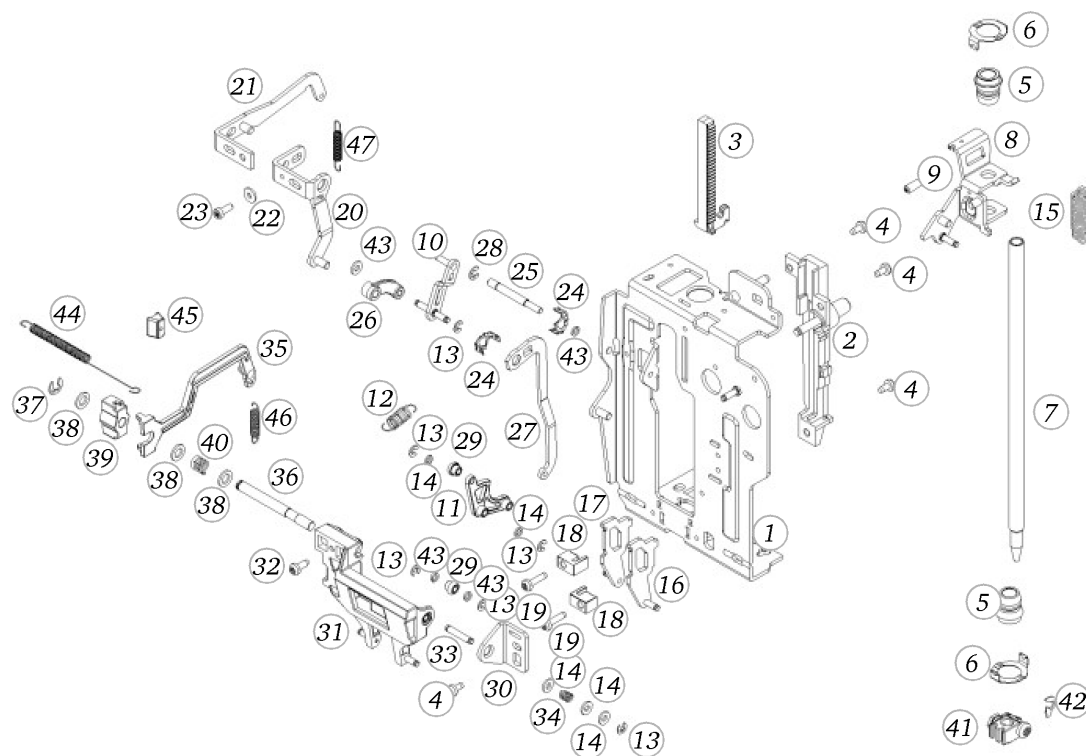


| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| +   | 0316797000  | PCBA P-print                                                                     |
| 1   | 0316797400  | PCPA P-print                                                                     |
| 2   | 0078405000  | Federeinhaengewinkel                                                             |
| 3   | 22954113++  | Flat Washers 4.2/9x1 black                                                       |
| 4   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 5   | 0331175000  | 0331175_00                                                                       |
| 6   | 0315135000  | Handle                                                                           |
| 7   | 0315125000  | Leaf Spring                                                                      |
| 8   | 0315115200  | Guidance                                                                         |
| 9   | 0023345047  | Screw Pan Head Pt 4 x 25 WN1452 - BN20138 Art-<br>No. 3216042                    |



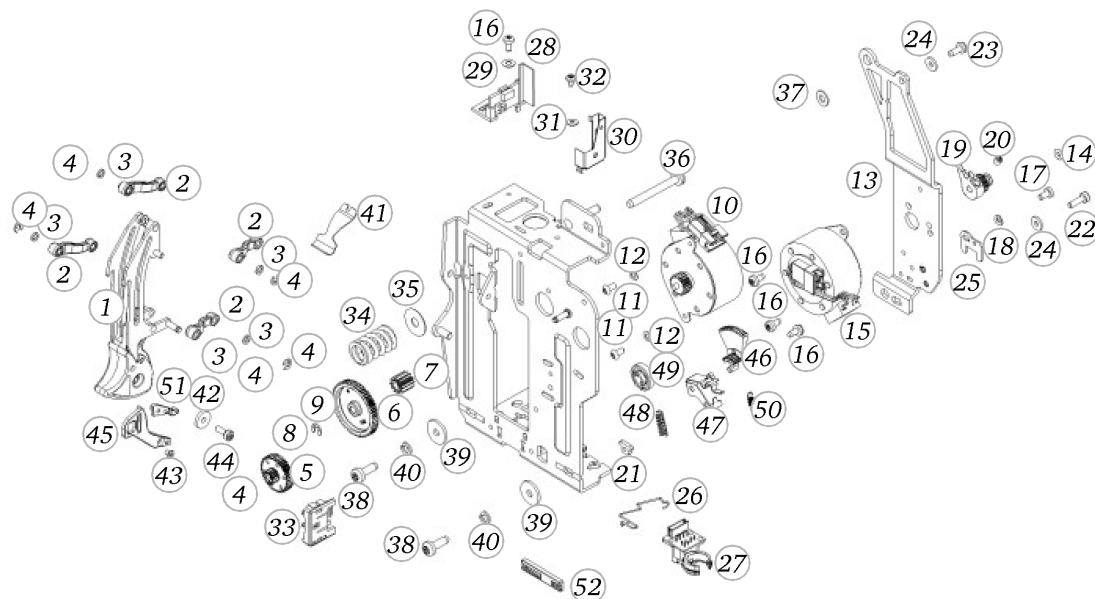
## Headplate

| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0313007101  | Swing Plate Rear Cpl                                                             |
| 2   | 0318297000  | Toothed Rack Bearing Cpl                                                         |
| 2   | 0318297200  | Toothed Rack Bearing Cpl                                                         |
| 3   | 0318285100  | Toothed Rack                                                                     |
| 3   | 0318285200  | Toothed Rack                                                                     |
| 4   | 0078865033  | Socket Pan Head Thread Forming Screws M3x6<br>DIN7500 - BN13916 Art-No. 2027534  |
| 5   | 0088105201  | Calotte Bushing Machined                                                         |
| 6   | 0048875000  | Clasp                                                                            |
| 7   | 0087335001  | Fabric - Presser Bar                                                             |
| 8   | 0312987200  | Darning Lever Cpl.                                                               |
| 9   | 0078665045  | Hexalobular Socket Set Screws M4x10 ISO 4026 -<br>BN11493 Art-No. 3060215        |
| 10  | 0312697100  | Steering Wheel Cpl                                                               |
| 11  | 0318195000  | Bell Crank                                                                       |
| 12  | 0328075000  | Tension Spring De=6 L0=15,24 d=0,56                                              |
| 13  | 23500853++  | Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-<br>No.1284630                    |
| 14  | 0078955002  | Synthetic Washer 3,3 x 7,3 x 1                                                   |
| 15  | 0329755000  | Spring                                                                           |
| 15  | 0329755100  | Spring                                                                           |
| 16  | 0312717000  | Tuck In Flap Cpl                                                                 |
| 17  | 0312717001  | Tuck In Flap Cpl                                                                 |
| 18  | 0323165000  | Bride                                                                            |
| 19  | 0078865036  | Socket Pan Head Thread Forming Screws M3x12<br>DIN7500 - BN13916 Art-No. 2027569 |
| 20  | 0312947000  | Lift Arm Cpl                                                                     |
| 21  | 0323447000  | Lift Wheel Cpl                                                                   |
| 22  | 22950613++  | Washer d3.1xD8xs1                                                                |
| 23  | 0077525032  | Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-<br>No. 1145932                  |
| 24  | 0324435000  | Clasp                                                                            |
| 25  | 0078225011  | Bolt With Pass                                                                   |
| 26  | 0312755000  | Steering Wheel                                                                   |



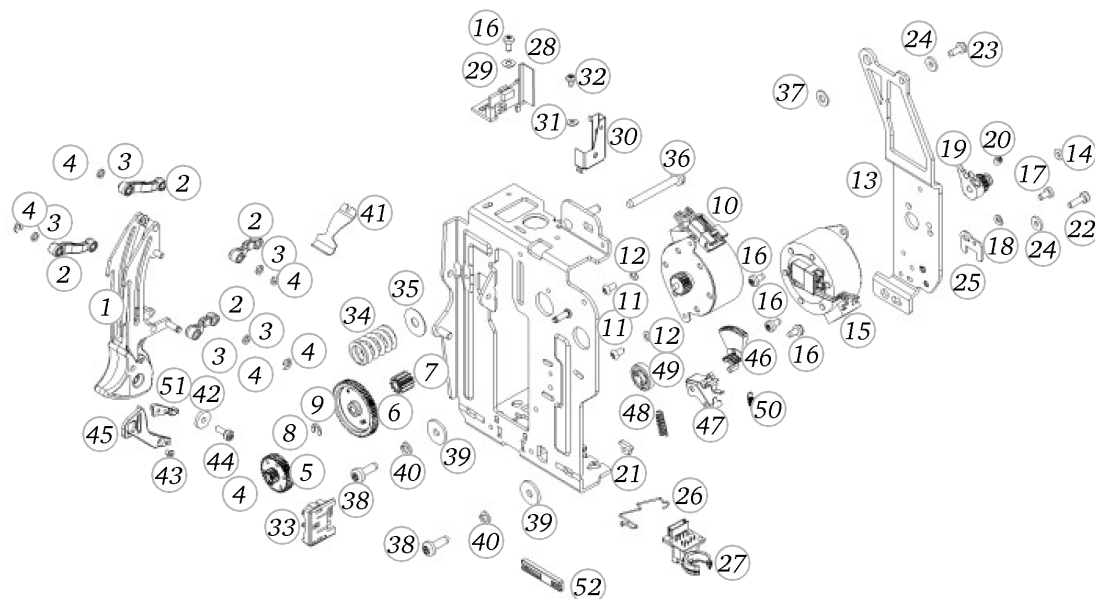
## Headplate

| Pos | Item number | Description                                                                  |
|-----|-------------|------------------------------------------------------------------------------|
| 27  | 0312965000  | Steering Wheel                                                               |
| 28  | 23501153++  | Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649                    |
| 29  | 0323315000  | 0323315_00                                                                   |
| 30  | 0324245000  | Push Lever Support                                                           |
| 31  | 0312857000  | Push Lever Cpl                                                               |
| 32  | 0078865034  | Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542 |
| 33  | 0320055004  | Straight Pin With Two Cut-in                                                 |
| 34  | 0324275000  | 0324275_00                                                                   |
| 35  | 0313197000  | Thrust Reverser Cpl                                                          |
| 36  | 0320055001  | Straight Pin With Two Cut-in                                                 |
| 37  | 23501453++  | Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657                      |
| 38  | 0089255023  | Flat Washer 5.3/ 9x1 Bn726                                                   |
| 39  | 0078065100  | Swing Bearing                                                                |
| 40  | 0324265000  | 0324265_00                                                                   |
| 41  | 0011177002  | Clamping Piece Cpl. B series                                                 |
| 42  | 0011177202  | Clamping Piece Cpl. B series                                                 |
| 43  | 0089325000  | Safety Plate                                                                 |
| 44  | 0078955003  | Synthetic Washer 3,25 x 5 x 0,9                                              |
| 45  | 0078435000  | Zugfeder                                                                     |
| 46  | 0312815000  | Sliding Block                                                                |
| 47  | 0323785000  | Tension Spring De=4,4 L0=23,57 d=0,53                                        |
|     | 0324045000  | Tension Spring De=4 L0=31,4 d=0,4                                            |



## Headplate

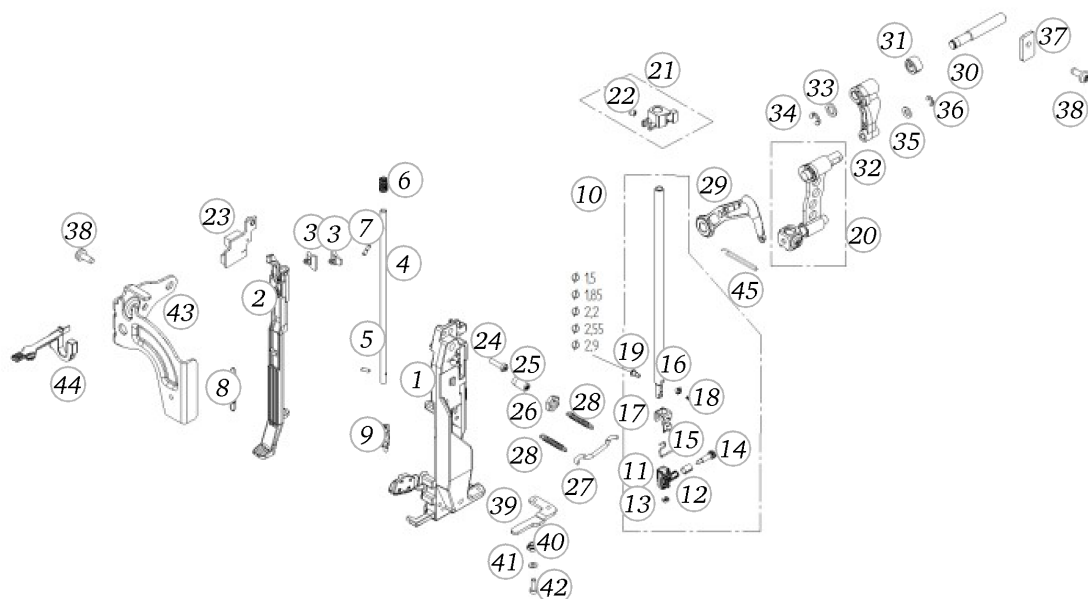
| Pos | Item number | Description                                                                  |
|-----|-------------|------------------------------------------------------------------------------|
| 1   | 0328087200  | Upper Feeder Assembled                                                       |
| 2   | 0312725000  | Steering Wheel                                                               |
| 3   | 0078955003  | Synthetic Washer 3,25 x 5 x 0,9                                              |
| 4   | 23500853++  | Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630                    |
| 5   | 0321045000  | Gear                                                                         |
| 6   | 0321035000  | Gear-Wheel                                                                   |
| 6   | 0321035300  | Gear Wheel                                                                   |
| 7   | 0321025100  | Gear Wheel                                                                   |
| 8   | 22954513++  | Washer 4.3/7x0.8 black finished                                              |
| 9   | 23501153++  | Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649                    |
| 10  | 0078355010  | Stepper Motor Pm42                                                           |
| 11  | 0032465110  | Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990          |
| 12  | 22951413++  | Washer d3.2 x D6 x s0.5                                                      |
| 13  | 0313017200  | Swinging Plat Front Cpl                                                      |
| 14  | 0030735005  | O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771                         |
| 15  | 0078355008  | Stepper Motor                                                                |
| 16  | 0078865033  | Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534 |
| 17  | 0332075033  | Lens Screw With Hexagon Round                                                |
| 18  | 23225753++  | Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317                   |
| 19  | 0316215000  | Gear                                                                         |
| 20  | 0078665041  | Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207        |
| 21  | 0023355100  | Special Nut M3                                                               |
| 22  | 0077525033  | Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940                 |
| 23  | 0078865034  | Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542 |
| 24  | 22950613++  | Washer d3.1xD8xs1                                                            |



## Headplate

| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 25  | 0082855004  | Z-z Limiting                                                                     |
| 26  | 0320555000  | 0320555_00                                                                       |
| 27  | 0323957100  | Sensor-support Abc Cpl.                                                          |
| 28  | 0315077404  | SEWING-FOOT-SENSOR-CPL-710                                                       |
| 28  | 0315077301  | sewing foot sensor without hall sensor                                           |
| 29  | 22951923++  | Flat Washer d3.2/D 7xs0.5                                                        |
| 30  | 0333515000  | 0333515_00                                                                       |
| 31  | 22950313++  | Washer d2.5 x D6 x s0.5                                                          |
| 32  | 0078865021  | Socket Pan Head Thread Forming Screws M2.5 x 4                                   |
| 33  | 0325377100  | Sensor Mask Cpl. cpl.                                                            |
| 34  | 0318005000  | Spring                                                                           |
| 35  | 0089255017  | Shim Ring 4/16x0.5 Bn748                                                         |
| 36  | 0078865049  | Socket Pan Head Thread Forming Screws M4x35<br>DIN7500 - BN13916 Art-No. 3271306 |
| 37  | 22954113++  | Flat Washers 4.2/9x1 black                                                       |
| 38  | 0078865045  | Socket Pan Head Thread Forming Screws M4x16<br>DIN7500 - BN13916 Art-No. 2027615 |
| 39  | 22954313++  | Washer d4.2xD14xs1.5                                                             |
| 40  | 23275953++  | Split Spring Lock Washers M4 DIN 127 A - BN759<br>Art-No. 1275003                |
| 41  | 0331925000  | Catch Spring                                                                     |
| 42  | 0089255112  | Unterlagscheibe 3,1 X 1,8 X 10                                                   |
| 43  | 0077525032  | Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-<br>No. 1145932                  |
| 44  | 0324295020  | Countersunk Torx M2.5x 4 Bn3803                                                  |
| 45  | 0314817100  | UPPER FEEDER CPL                                                                 |
| 46  | 0316845000  | Zz-segment                                                                       |
| 47  | 0318035100  | Support Zz                                                                       |
| 48  | 0324075000  | 0324075_00                                                                       |
| 49  | 0316815000  | Closing Plate                                                                    |
| 50  | 25625203++  | Tension Spring Dm=2,90 L0=10,30 d=0,30                                           |
| 51  | 0323427000  | Shoe Cpl                                                                         |
| 52  | 0302045001  | Sildeway                                                                         |

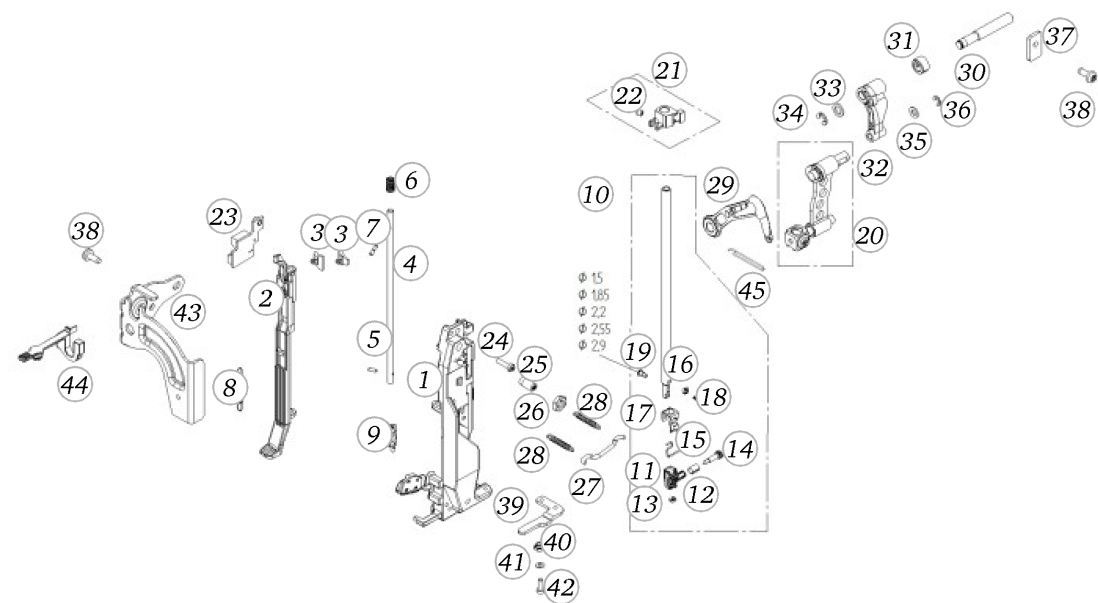




## Needlesystem

| Pos | Item number | Description                                                           |
|-----|-------------|-----------------------------------------------------------------------|
| 1   | 0318717201  | NEEDLE BAR SUPPORT CPL                                                |
| 2   | 0334795100  | Thread-up Support                                                     |
| 3   | 0306495000  | Curve Inset                                                           |
| 4   | 0075745202  | Auto Threader Shaft                                                   |
| 5   | 0082395011  | Spiral Spring Pin 2x6 ISO 8750 - BN874 Art-No. 1323334                |
| 6   | 0075965000  | Druckfeder -                                                          |
| 7   | 0318665301  | Swing Spike                                                           |
| 8   | 0075315200  | Spring                                                                |
| 9   | 0337927100  | Threader Head Packed Semi-automatic                                   |
| 10  | 0333227100  | Needle Bar Cpl without Basting Device                                 |
| 11  | 0326665100  | Needle Clamp                                                          |
| 12  | 0326665200  | Needle Clamp                                                          |
| 13  | 0012965200  | Spring Husk                                                           |
| 14  | 0326705000  | Needle Mask                                                           |
| 15  | 0328275200  | Screw For Needle Clamp                                                |
| 16  | 0326805000  | Thread Guide                                                          |
| 17  | 0326915000  | Guide                                                                 |
| 18  | 0326925000  | CLAMPING SHEET                                                        |
| 19  | 0339575000  | Spring                                                                |
| 20  | 0326675002  | Needle Stop Screw                                                     |
| 21  | 0331447000  | LINK ASS.                                                             |
| 22  | 0331457000  | Guide Cpl                                                             |
| 23  | 0078665041  | Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207 |
| 24  | 0321177000  | PCBA Needle Threader                                                  |
| 25  | 0077525034  | Head Cap Screw Torx M3x12 ISO 14580 - BN4850 Art-No. 1145959          |
| 26  | 0320115001  | Adjustin-screw                                                        |
| 27  | 0320125000  | 0320125_00                                                            |
| 28  | 0325835000  | Springbalance                                                         |
| 29  | 0322325100  | Spring                                                                |
| 30  | 0351467000  | Thread Take Up Lever Cpl                                              |
| 31  | 0317165100  | Bolt                                                                  |

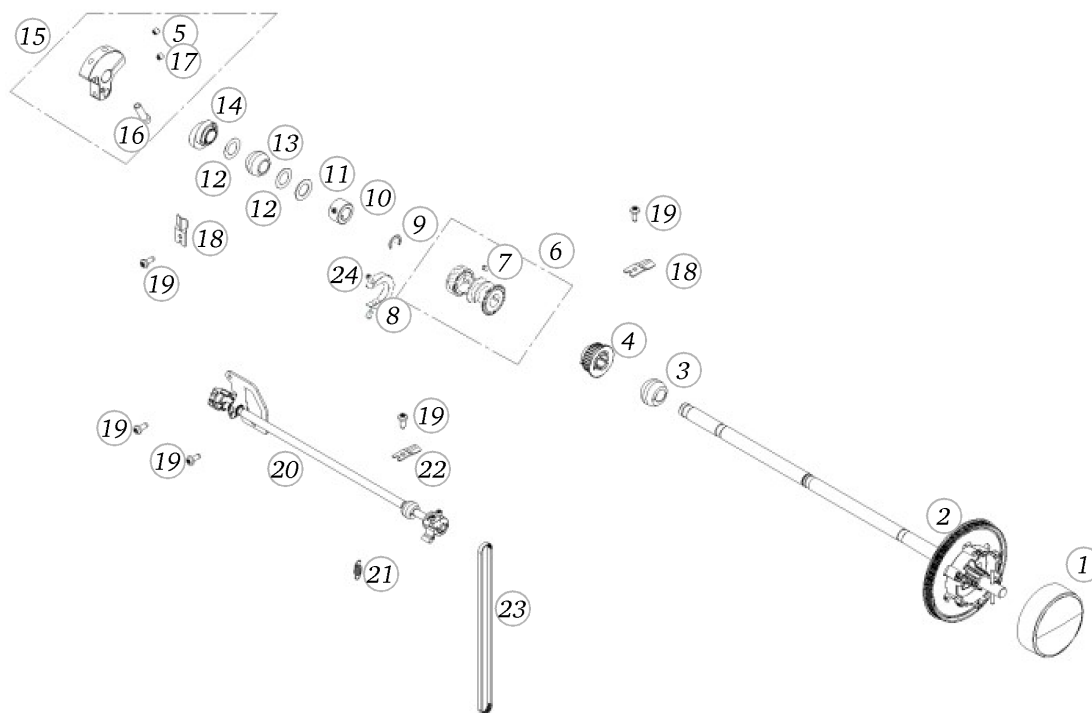
# BERNINA 710



## Needlesystem

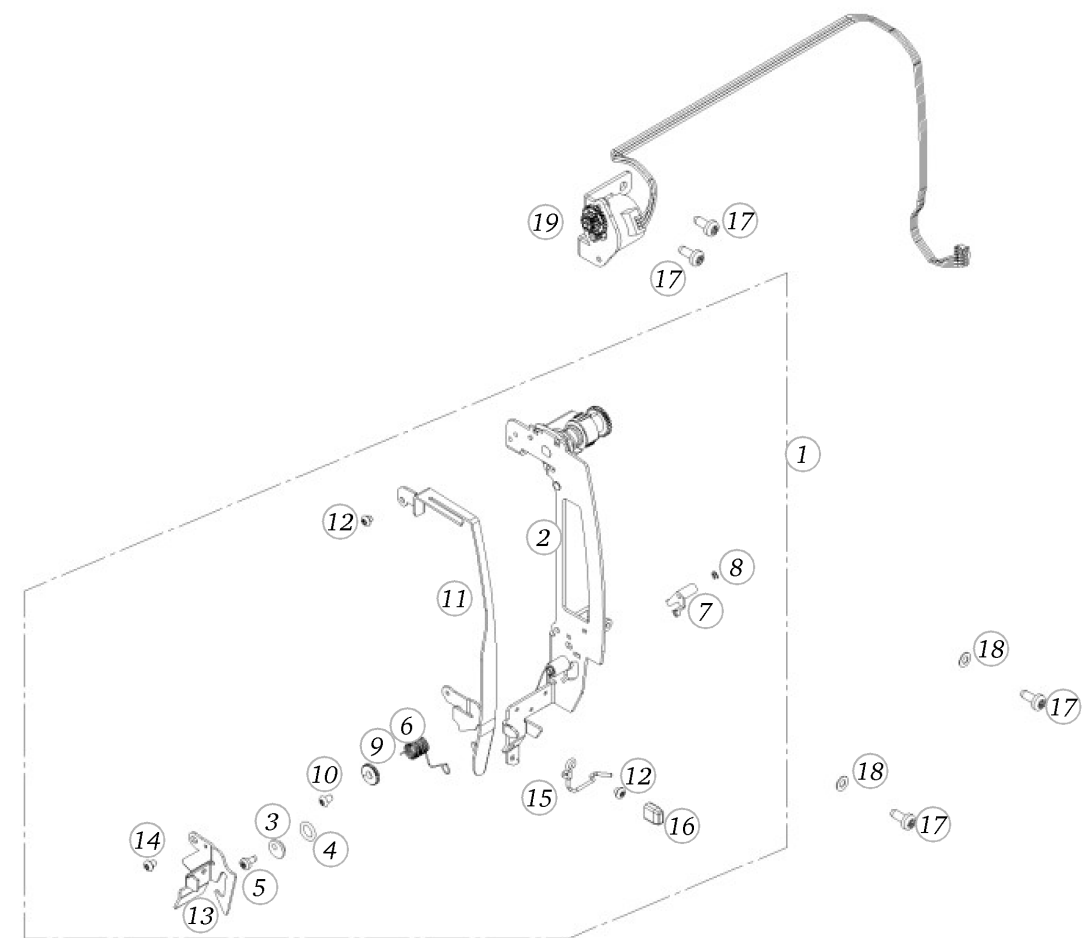
| Pos | Item number | Description                                                                   |
|-----|-------------|-------------------------------------------------------------------------------|
| 31  | 0077817102  | Adjusting Ring Cpl. d 7 - D 11 x 6                                            |
| 32  | 0336665000  | Steering                                                                      |
| 32  | 0336665100  | Steering                                                                      |
| 33  | 23001213++  | Flat Washer d6.2xD10xs1                                                       |
| 34  | 23501453++  | Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657                       |
| 35  | 0312675015  | Shim Rings d4xD8x1.0 DIN 988 - BN1976 Art-No.3045635                          |
| 36  | 23501153++  | Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649                     |
| 37  | 0049205100  | Clamp                                                                         |
| 38  | 0078865043  | Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593 |
| 39  | 0049075101  | Adjusting Arm                                                                 |
| 40  | 0322385000  | 0322385_00                                                                    |
| 41  | 22951413++  | Washer d3.2 x D6 x s0.5                                                       |
| 42  | 0077525032  | Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932                   |
| 43  | 0336685000  | Head Frame                                                                    |
| 44  | 0316505000  | Rubber Guard                                                                  |
| 45  | 0351485000  | Spring Clip                                                                   |

# BERNINA 710



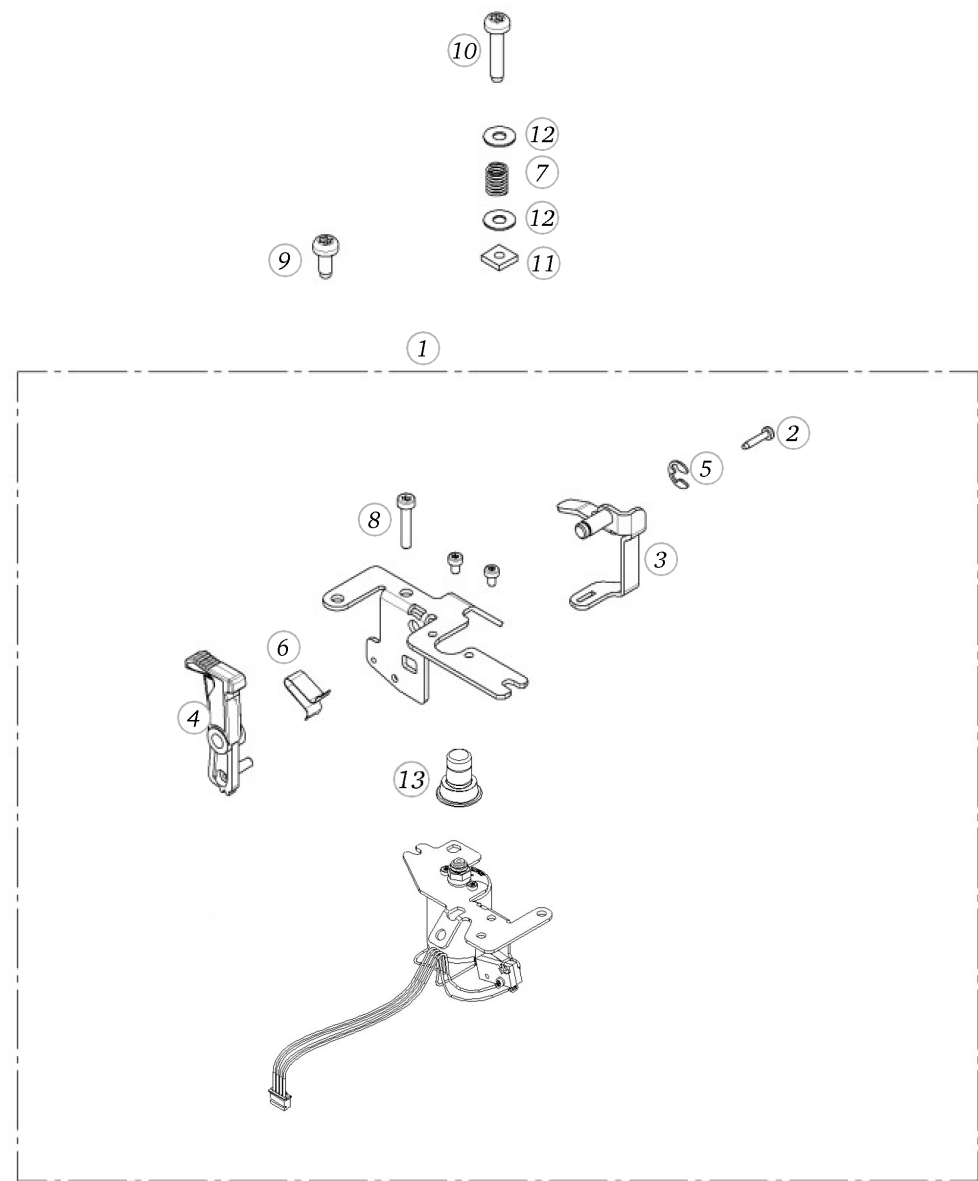
## Upper shaft

| Pos | Item number | Description                                                                   |
|-----|-------------|-------------------------------------------------------------------------------|
| 4   | 0343955000  | Hand-Wheel                                                                    |
| 1   | 0343955200  | Hand Wheel                                                                    |
| 2   | 0333247000  | Upper Shaft Cpl                                                               |
| 3   | 0318975000  | Excentricbearing                                                              |
| 4   | 0336717100  | Toothed Belt Driving Weehl Htd3m Cpl                                          |
| 5   | 0078685072  | Hexalobular Socket Set Screws M5x0,5x5                                        |
| 6   | 0316767100  | Synchro Disc Cpl.                                                             |
| 7   | 0078665044  | Hexalobular Socket Set Screws M4x8 ISO 4026 - BN11493 Art-No. 3060213         |
| 8   | 1023777000  | Claw Ring Cpl.                                                                |
| 9   | 0316785010  | Crescent Ring 12 BN831                                                        |
| 10  | 0077817001  | SETTING COLLAR CPL.                                                           |
| 11  | 0078955081  | Synthetic Washer 12,3 x 20,3 x 1                                              |
| 12  | 0316775000  | Washer 12,1 / 20 x 0,2 +0,05/0                                                |
| 13  | 0078235003  | Bearing 12                                                                    |
| 14  | 0312915000  | LIFTING-AND SLIDING-CAM UP                                                    |
| 15  | 0312667100  | ARM SHAFT BALANCE CPL                                                         |
| 16  | 0077525066  | Head Cap Screw Torx M6x20 ISO 14580 - BN4850 Art-No. 1146149                  |
| 17  | 0778665072  | THREAD PIN TROX SCREW M5x0.5x5                                                |
| 18  | 0077785200  | Clamping Clow-with-slote                                                      |
| 18  | 0077785300  | Clamping Clow with slote                                                      |
| 19  | 0078865043  | Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593 |
| 20  | 0334607000  | Crank Shaft Cpl                                                               |
| 21  | 0343315000  | Tension Spring De=6 L0=18,5 d=0,85                                            |
| 22  | 0316595000  | Clamping Clow                                                                 |
| 23  | 0337725000  | Belt T-profil                                                                 |
| 24  | 0078665043  | Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208         |



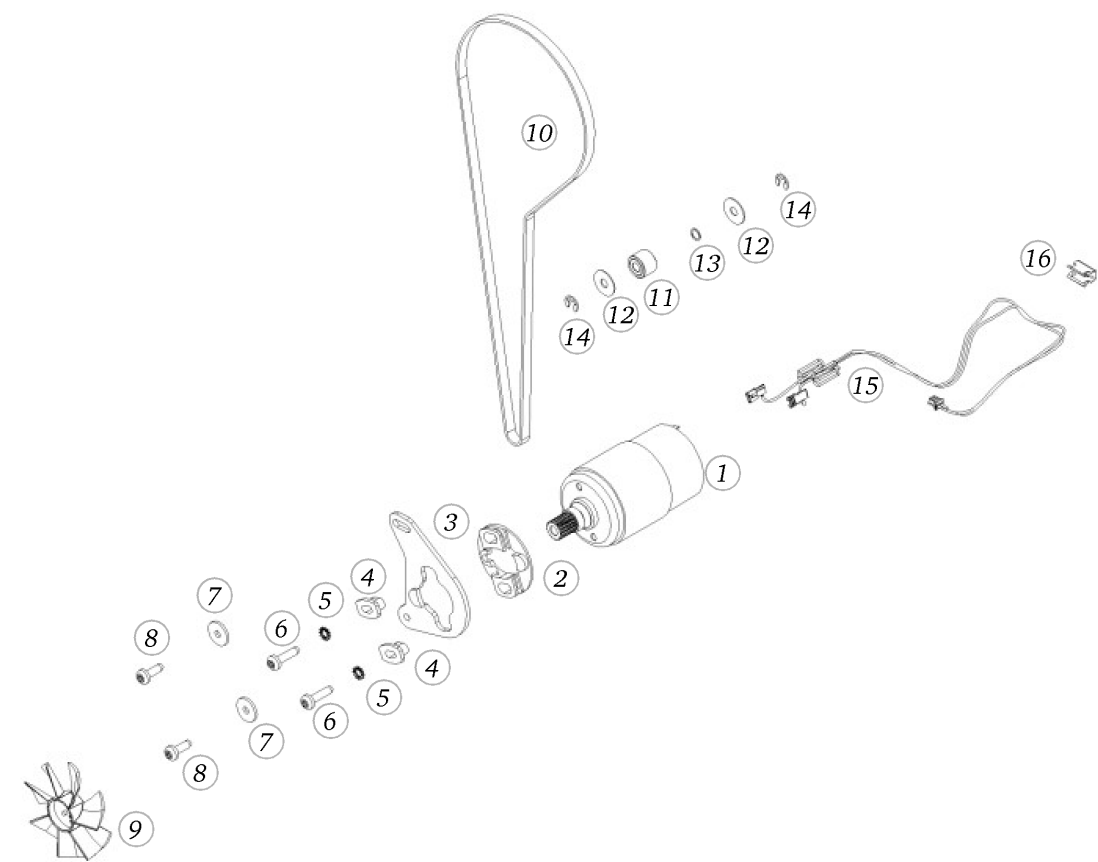
Thread tension

| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0337117100  | THREAD TENSION AUTOM ASSEMBLED                                                   |
| 2   | 0336577000  | THREAD TENSION SUPPORT CPL.                                                      |
| 3   | 0048355000  | Excenter                                                                         |
| 4   | 0030735004  | O-ring Seal D6.75/d1.78 60±5 IRHD NBR 60,5 / P 60<br>A+P Ref.Nr. OR 106          |
| 5   | 0078865033  | Socket Pan Head Thread Forming Screws M3x6<br>DIN7500 - BN13916 Art-No. 2027534  |
| 6   | 0079545401  | Regulator Spring                                                                 |
| 7   | 0310175100  | Controlling Flag                                                                 |
| 8   | 23500553++  | Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-<br>No.1284614                    |
| 9   | 0326395000  | Knurled Washer                                                                   |
| 10  | 0032465031  | Socket Button Head Screws M3x 5 ISO 7380-1 -<br>BN6404 Art-No. 3148113           |
| 11  | 0336585200  | TAKE-UP-LEVER COVER                                                              |
| 12  | 0032465109  | Socket Button Head Screws M3x3 ISO 7380-1 -<br>BN6404 Art-No. 3645748            |
| 13  | 0336597000  | TAKE UP SPRING COVER                                                             |
| 13  | 0336597100  | TAKE UP SPRING COVER CPL.                                                        |
| 14  | 0032465007  | Socket Button Head Screws M3x 4 ISO 7380-1 -<br>BN6404 Art-No. 3148111           |
| 15  | 0336605000  | Thread Hook                                                                      |
| 16  | 0319455000  | Rubber Stop                                                                      |
| 16  | 0319455200  | Rubber Stop                                                                      |
| 17  | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 18  | 22954983++  | Shim Rings 4x0.5 DIN988 - BN1976 Art-No. 3059655                                 |
| 19  | 0338337000  | THREAD TENSION AUTOM. DRIVE C                                                    |



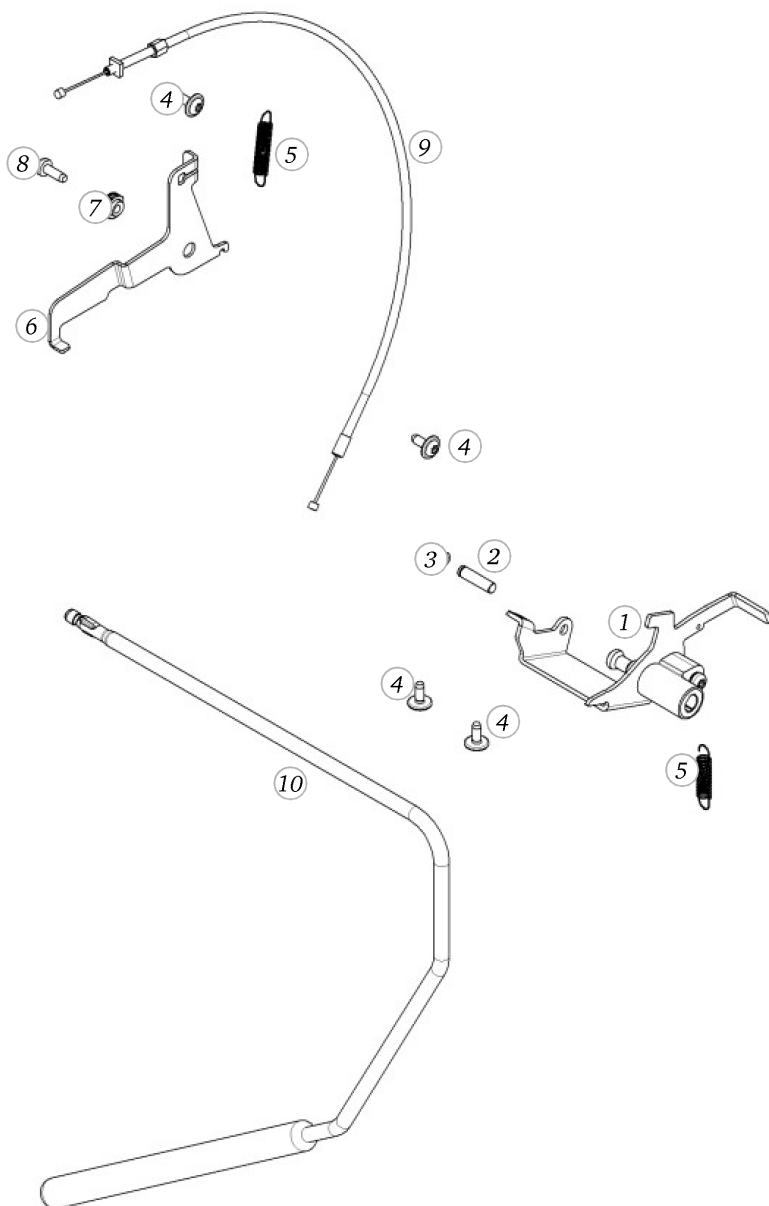
Bobbinwinder

| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 4   | 0336087000  | BOBBIN-WINDER-CPL.                                                               |
| 1   | 0336087100  | Bobbin Winder Cpl                                                                |
| 2   | 0078865015  | Socket Pan Head Thread Forming Screws M2x10<br>DIN7500 - BN13916 Art-No. 3271298 |
| 3   | 0311527100  | Governor Lever Cpl                                                               |
| 4   | 0336057000  | Release Lever Cpl.                                                               |
| 5   | 23501453++  | Circlips For Shafts d1 4 DIN6799 - BN809 Art-<br>No.1284657                      |
| 6   | 0077745000  | Spring                                                                           |
| 7   | 25545003++  | Spring                                                                           |
| 8   | 0077525035  | Head Cap Screw Torx M3x16 ISO 14580 - BN4850<br>Art-No. 1145967                  |
| 9   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 10  | 0078865046  | Socket Pan Head Thread Forming Screws M4x20<br>DIN7500 - BN13916 Art-No. 3070342 |
| 11  | 22683903++  | Square Nuts M4 s8x2 bright                                                       |
| 12  | 22955013++  | Flat Washer 4.3/10x0.6 black                                                     |
| 13  | 0336047000  | Spool Carrier Cpl                                                                |



Main motor

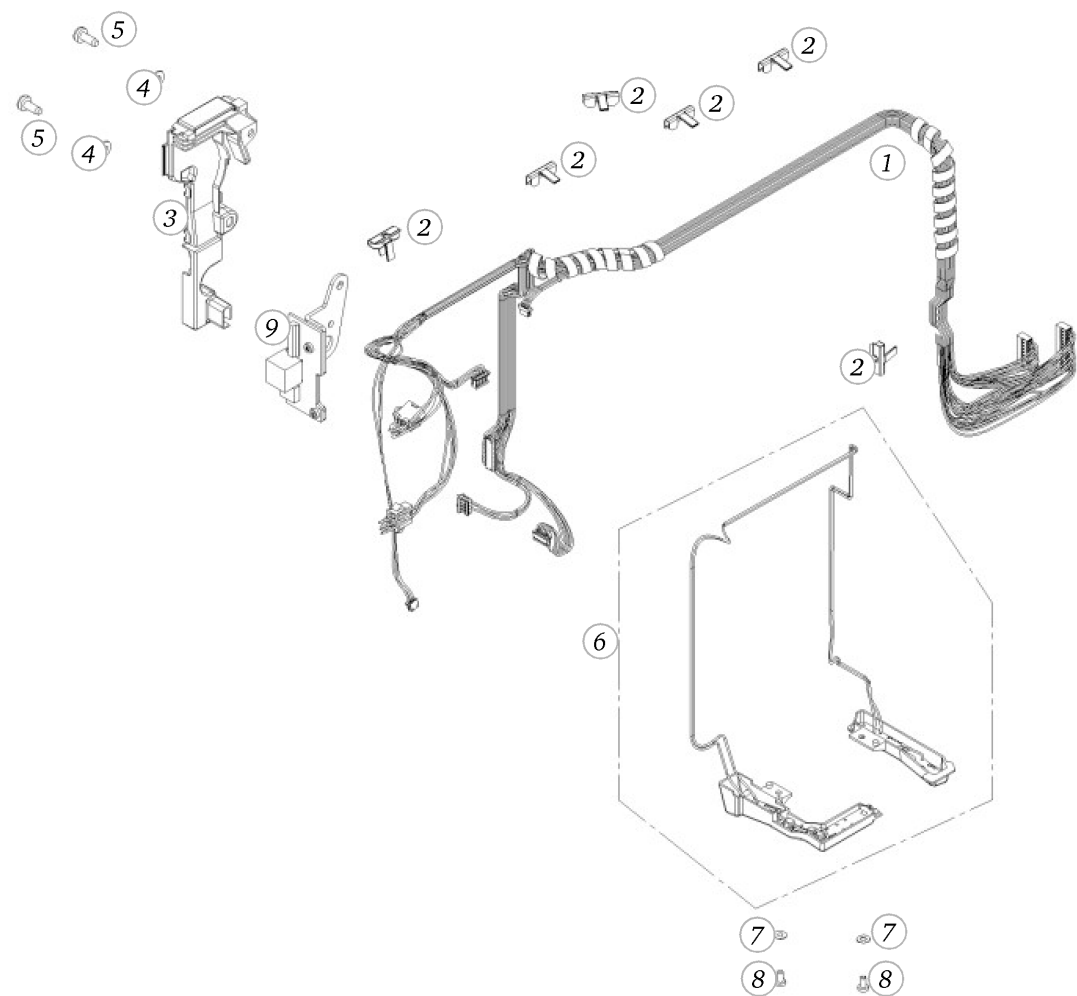
| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0323867200  | Motor With Belt Wheel                                                            |
| 2   | 0078985100  | Cuff                                                                             |
| 2   | 0078985200  | Cuff                                                                             |
| 3   | 0088495000  | Motor Support                                                                    |
| 4   | 0078995100  | Bushing                                                                          |
| 4   | 0078995200  | Bushing                                                                          |
| 5   | 23350653++  | Curved Spring Washe d4.3xD8xs0.5                                                 |
| 6   | 0078865045  | Socket Pan Head Thread Forming Screws M4x16<br>DIN7500 - BN13916 Art-No. 2027615 |
| 7   | 22954313++  | Washer d4.2xD14xs1.5                                                             |
| 8   | 0078865044  | Socket Pan Head Thread Forming Screws M4x12<br>DIN7500 - BN13916 Art-No. 2027607 |
| 9   | 0319595100  | Fan Impeller                                                                     |
| 10  | 0079035008  | Belt STD-618-S2M-6                                                               |
| 11  | 0000527100  | TENSION ROLLER                                                                   |
| 12  | 0089255020  | Washer d5,1xD15xs0,5                                                             |
| 13  | 0078955022  | Synthetic Washer 5,4 x 7 x 0,3                                                   |
| 14  | 23501453++  | Circlips For Shafts d1 4 DIN6799 - BN809 Art-<br>No.1284657                      |
| 15  | 0038537104  | MOTOR CABLE CPL                                                                  |
| 16  | 0048315000  | Clamp                                                                            |



| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0330927200  | FHS Bearing Sheet Cpl.                                                           |
| 2   | 0312875002  | Straight Pin With Pass                                                           |
| 3   | 0316785002  | Crescent Ring 5 BN 831                                                           |
| 4   | 0078885043  | Button Head Screw Torx Dt M4x10                                                  |
| 5   | 0331495000  | Tension Spring De=6,5 L0=20 d=0,5                                                |
| 6   | 0330935000  | FHS Rocker                                                                       |
| 7   | 0077675100  | Eccentric                                                                        |
| 8   | 0078865044  | Socket Pan Head Thread Forming Screws M4x12<br>DIN7500 - BN13916 Art-No. 2027607 |
| 9   | 0330957000  | Bowden Cable Cpl assembled                                                       |
| 10  | 0016357700  | Knee Lifter Lever Cpl.                                                           |
| 11  | 0030735011  | o-ring seal D2.9/d1.78 70ShoreA EPDM<br>schwefelvernetzt DIN                     |

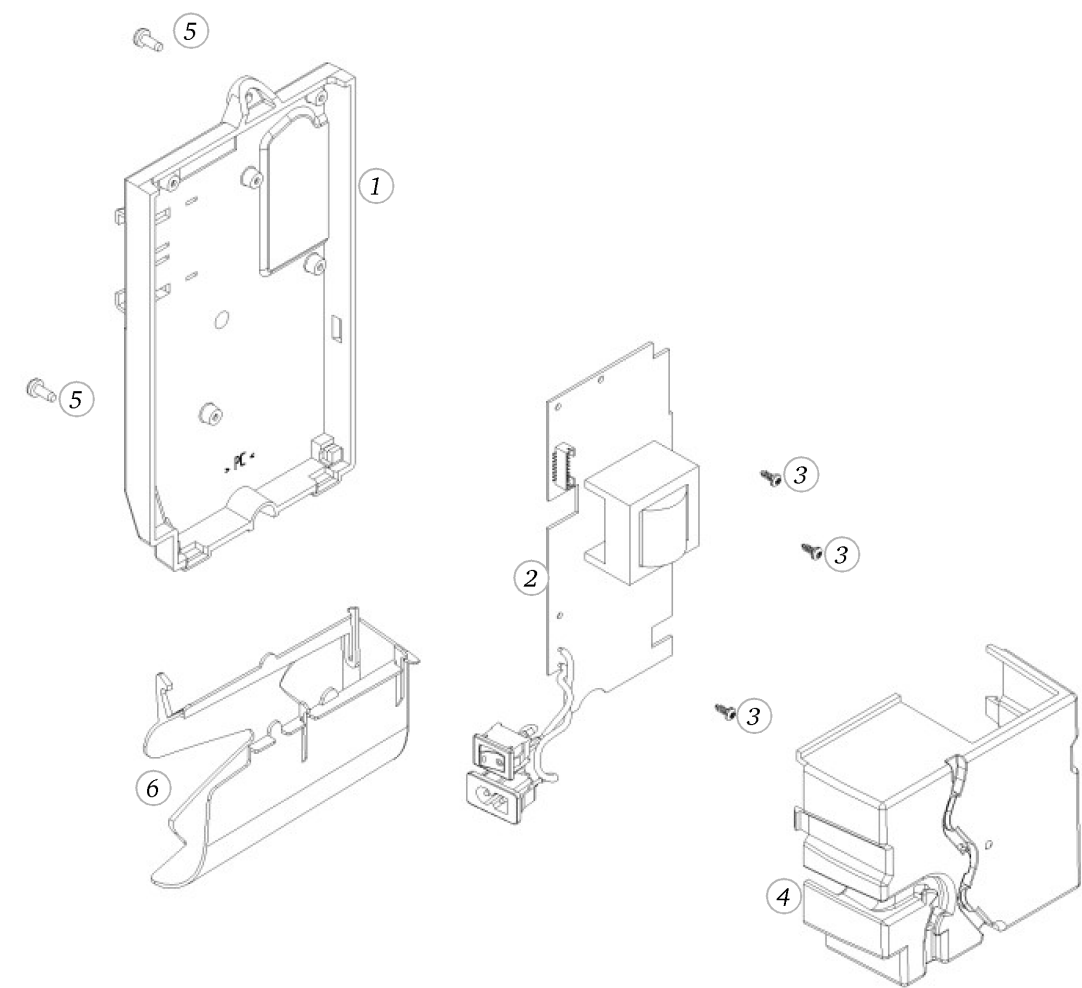


BERNINA 710



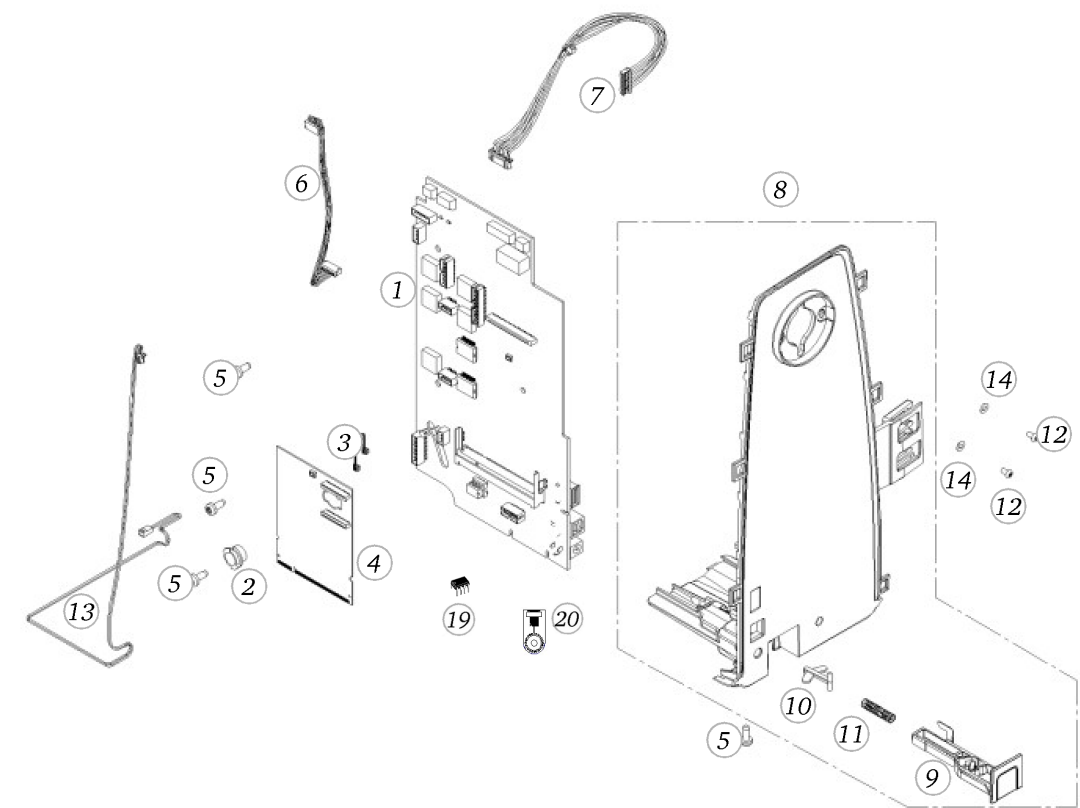
Sewing light

| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0230385002  | CABLE CPL WIRING HARNESS TO HEAD SE                                              |
| 2   | 0323417000  | Clip Cpl                                                                         |
| 3   | 0322055100  | CABLE TRAY                                                                       |
| 4   | 22954113++  | Flat Washers 4.2/9x1 black                                                       |
| 5   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 6   | 0337777000  | SEWING LIGHT CPL.                                                                |
| 7   | 22951923++  | Flat Washer d3.2/D 7xs0.5                                                        |
| 8   | 0077525031  | Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-<br>No. 1145929                  |
| 9   | 0319697100  | Holding Sheet Cpl                                                                |



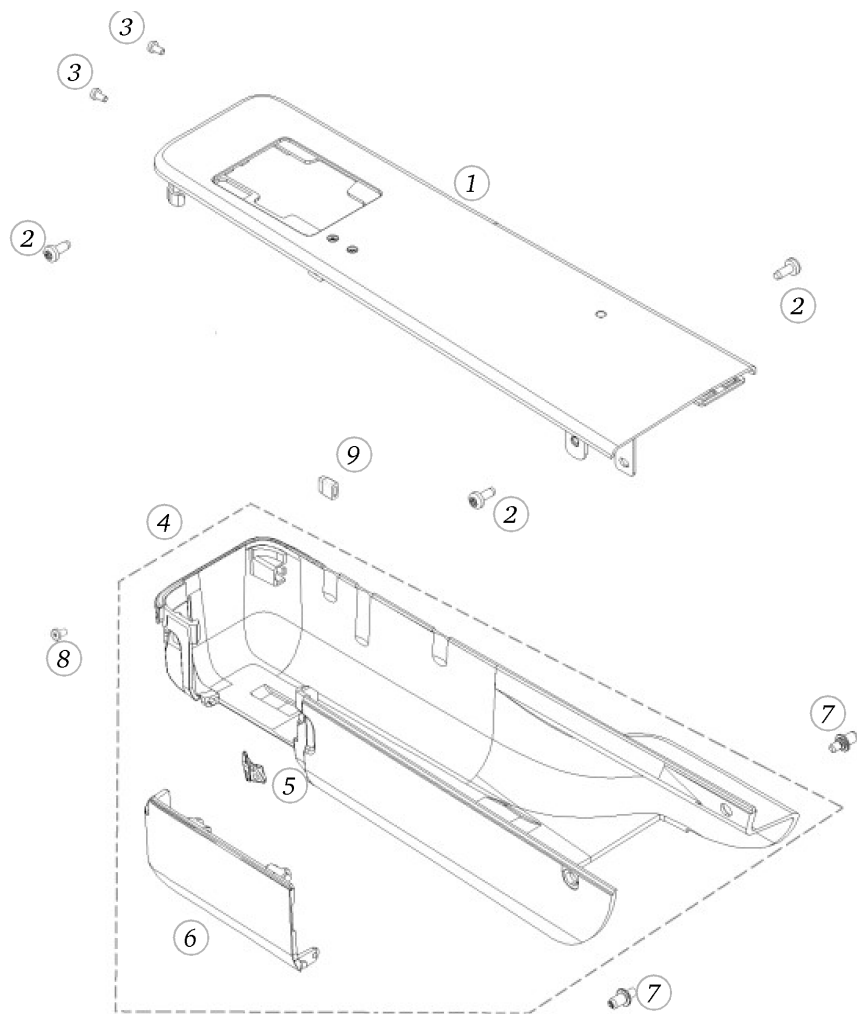
Power Supply

| Pos | Item number           | Description                                                                      |
|-----|-----------------------|----------------------------------------------------------------------------------|
| 1   | 0317685300            | Print Housing                                                                    |
| 2   | <del>0337787300</del> | <del>PCBA POWER SUPPLY</del>                                                     |
| 2   | 0337787400            | PCBA Power Supply                                                                |
| 3   | 0329905022            | Delta Pt Round Washer Head Screw With Torx 3x 8                                  |
| 4   | 0319565100            | Print Cover                                                                      |
| 5   | 0078865043            | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 6   | 0339765000            | Air Duct                                                                         |

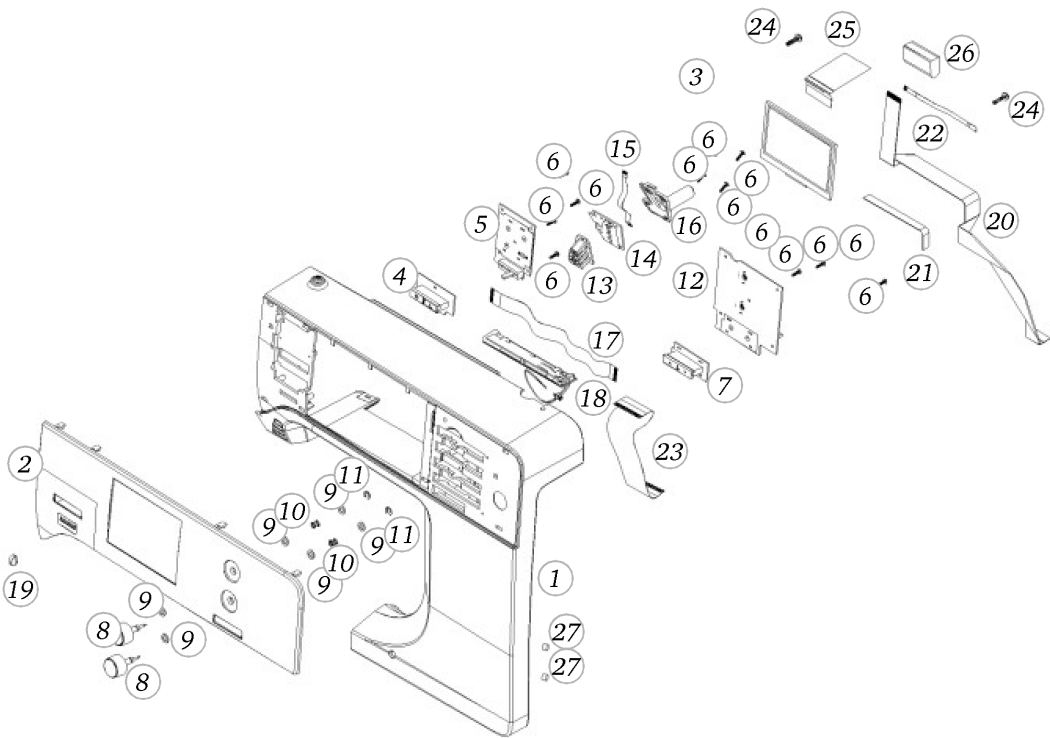


Printed circuit boards

| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 4   | 0336887400  | PCBA Base                                                                        |
| 1   | 0336887700  | PCBA Base                                                                        |
| 2   | 0327585000  | Print Support                                                                    |
| 3   | 0328655000  | Cable Cpl.                                                                       |
| 4   | 0337647600  | PCBA Cpu Module Arm9                                                             |
| 4   | 1073035000  | PCBA CPU Module spare part                                                       |
| 5   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 6   | 0230447005  | Cable Cpl                                                                        |
| 7   | 0230447100  | Cable Cpl.                                                                       |
| 8   | 0330907001  | Hand Wheel Cover Cpl.                                                            |
| 9   | 0330745000  | Switch Push Button                                                               |
| 10  | 0078465000  | Selection Lever                                                                  |
| 11  | 0321135000  | Spring                                                                           |
| 12  | 0032465110  | Socket Button Head Screws M3x 6 ISO 7380-1 -<br>BN6404 Art-No. 1982990           |
| 13  | 0230537021  | Cable Cpl                                                                        |
| 14  | 22951923++  | Flat Washer d3.2/D 7xs0.5                                                        |
| 19  | 1059007000  | Spare Set Eeprom 12c 32k 8dip                                                    |
| 20  | 0351657000  | PCBA EMC Shield Adapter Cpl                                                      |

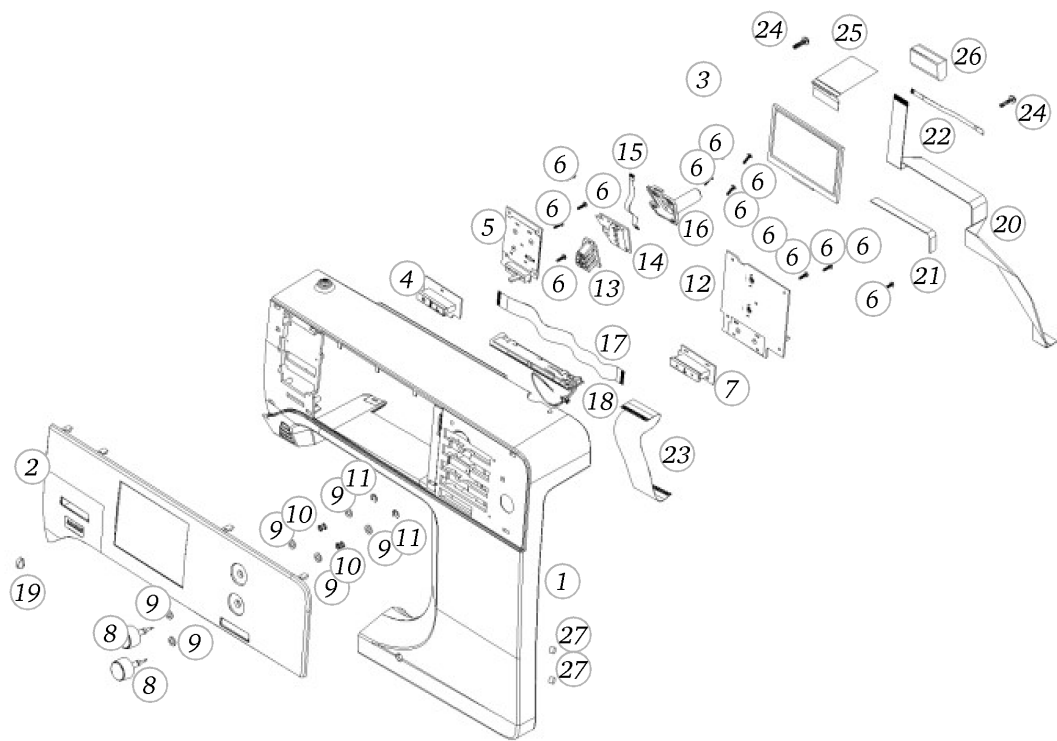


| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 1   | 0336657000  | Free Arm Cover Cpl.                                                              |
| 2   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 3   | 0032465008  | Socket Button Head Screws M3x4.5 screw head after<br>BN6404                      |
| 4   | 0339537100  | Socket Cover Preasm                                                              |
| 4   | 0339537200  | Socket Cover Preasm                                                              |
| 5   | 0321337000  | THREAD CUTTER CPL                                                                |
| 6   | 0336357000  | Bobbin Door Cpl.                                                                 |
| 7   | 0320825000  | Shoulder Screw                                                                   |
| 7   | 0320825100  | Shoulder Screw                                                                   |
| 8   | 0329445043  | Hexalobular Socket Head Cap Screws M4x8 -<br>BN20146 Art-No. 3233666             |
| 9   | 0319455000  | Rubber Stop                                                                      |
| 9   | 0319455200  | Rubber Stop                                                                      |

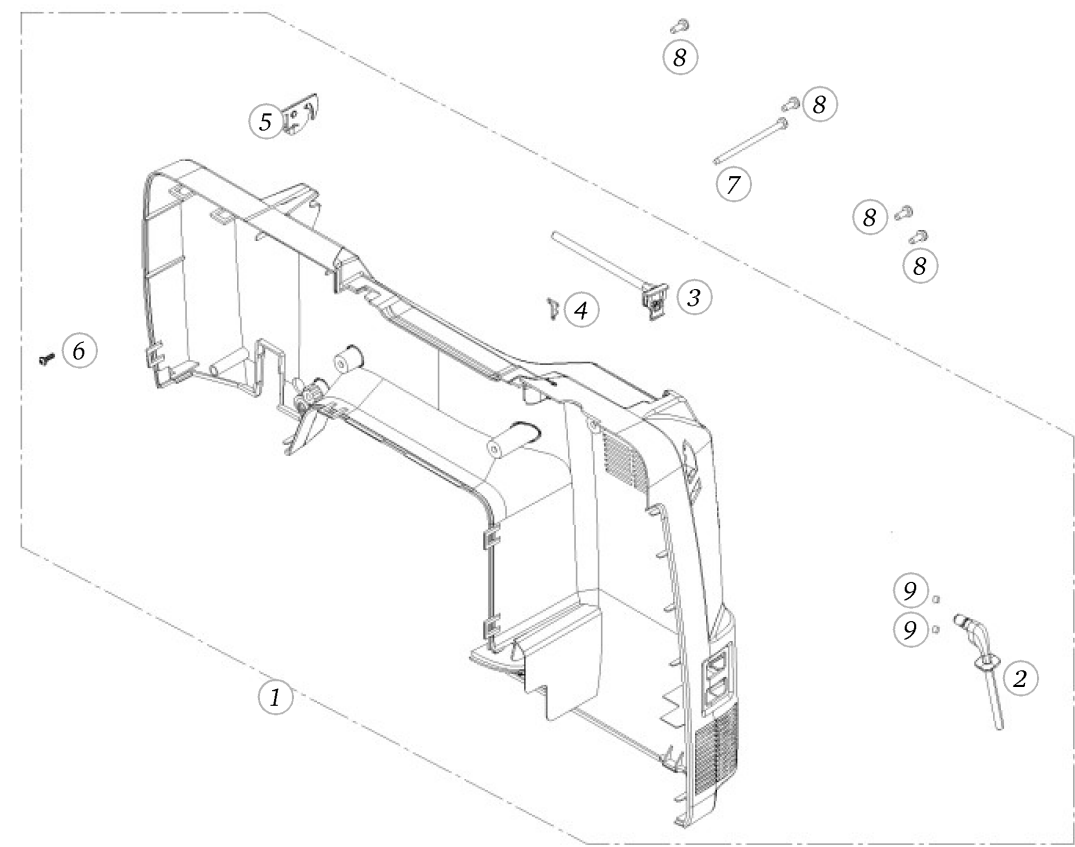


Front cover

| Pos | Item number | Description                                                    |
|-----|-------------|----------------------------------------------------------------|
| 4   | 0331187001  | FRONT COVER CPL                                                |
| 1   | 0331187101  | Front Cover Cpl                                                |
| 2   | 0347127000  | Spare Parts Kit Cover 710/750                                  |
| 3   | 0347117000  | Spare Parts Kit LCD 4.3"                                       |
| 4   | 0339035000  | Keypad Function                                                |
| 5   | 0331257100  | PCBA Cover Left                                                |
| 6   | 0329905013  | Delta Pt Round Washer Head Screw With Torx 2.5x10              |
| 7   | 0331245000  | Keypad Needelposition                                          |
| 8   | 0327657101  | Button Cpl. short                                              |
| 9   | 0078955021  | Synthetic Washer 5,8 x 10 x 1                                  |
| 10  | 25501003++  | Spring Mounted                                                 |
| 11  | 23501453++  | Circlips For Shafts d1 4 DIN6799 - BN809 Art-<br>No.1284657    |
| 12  | 0331267000  | PCBA Cover Right                                               |
| 12  | 0331267100  | PCBA Cover Right                                               |
| 13  | 0331225000  | Key Ret                                                        |
| 14  | 0331277100  | PCPB RET                                                       |
| 15  | 0311355007  | Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm    |
| 15  | 0311355207  | Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch<br>0.5 mm |
| 15  | 0311355107  | Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm    |
| 15  | 0311355207  | Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch<br>0.5 mm |
| 16  | 0337437000  | Bruecke Kpl cpl                                                |
| 17  | 0311355009  | Flat Flexible Cable Pitch Mounted                              |
| 18  | 0322067000  | Led Cover Freearm Cpl                                          |
| 19  | 0311165101  | Knob chrom plated                                              |
| 20  | 0324165002  | CABLE FFC LCD FOLDED 710/750                                   |
| 20  | 0362717200  | Spare-set Cable B7-serie                                       |
| 21  | 0320895100  | ADHESIVE TAPE                                                  |
| 22  | 0339085000  | FLAT FLEXIBLE CABLE PITCH 71                                   |
| 23  | 0311355008  | Flat Flexible Cable Pitch                                      |
| 23  | 0311355108  | Flat Flexible Cable Pitch                                      |
| 24  | 0329905043  | Delta Pt Round Washer Head Screw With Torx 4x16                |



| Pos | Item number | Description                       |
|-----|-------------|-----------------------------------|
| 25  | 0343655002  | Copper Foil                       |
| 26  | 0338255003  | EMC - Shielding gasket conductive |
| 27  | 0330375000  | Magnet                            |

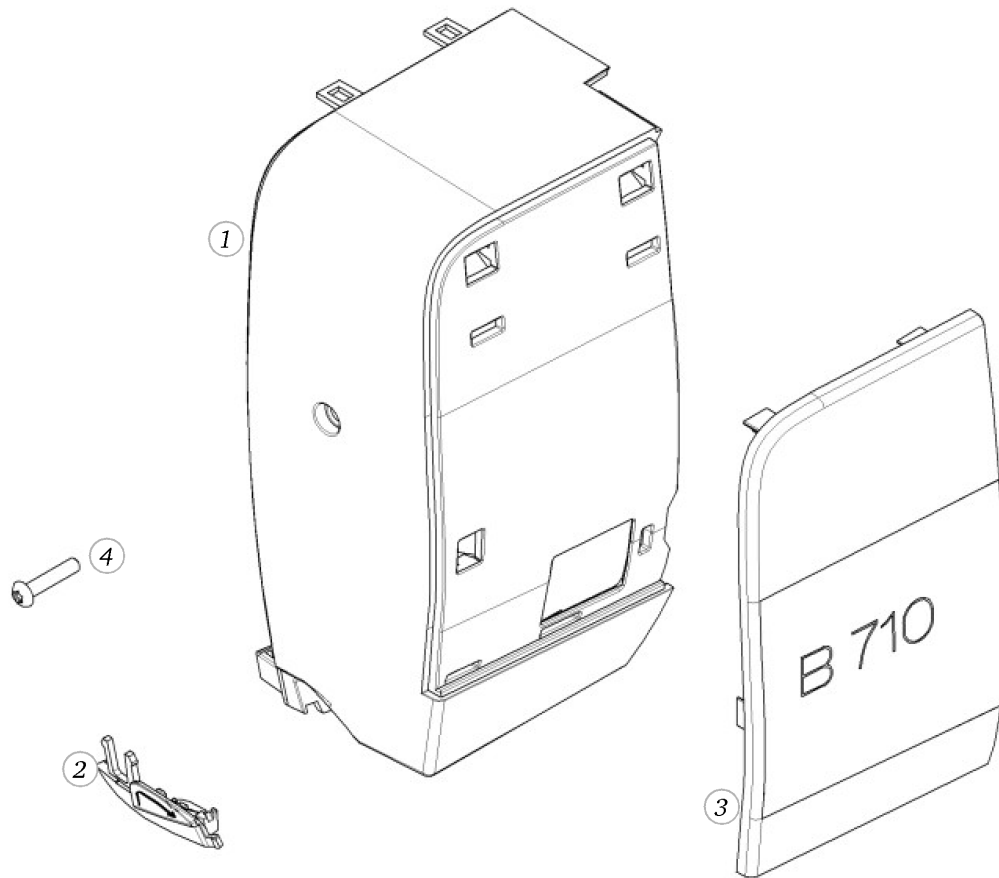


Rear cover

| Pos | Item number | Description                                                                      |
|-----|-------------|----------------------------------------------------------------------------------|
| 4   | 0331287000  | REAR COVER CPL                                                                   |
| 1   | 0331287100  | REAR COVER CPL                                                                   |
| 2   | 0330367000  | Spool Support Pin Turnable Cpl.                                                  |
| 3   | 0330385000  | Spool Support                                                                    |
| 4   | 0330425000  | Eye Hook                                                                         |
| 5   | 0049047301  | THREAD GUIDE ASSEMBLY                                                            |
| 5   | 1037387000  | Thread Guide Cpl                                                                 |
| 6   | 0329905022  | Delta Pt Round Washer Head Screw With Torx 3x 8                                  |
| 7   | 0332075054  | Button Head Screw Torx M4x 60 Bn5687                                             |
| 8   | 0078865043  | Socket Pan Head Thread Forming Screws M4x10<br>DIN7500 - BN13916 Art-No. 2027593 |
| 9   | 0330375000  | Magnet                                                                           |

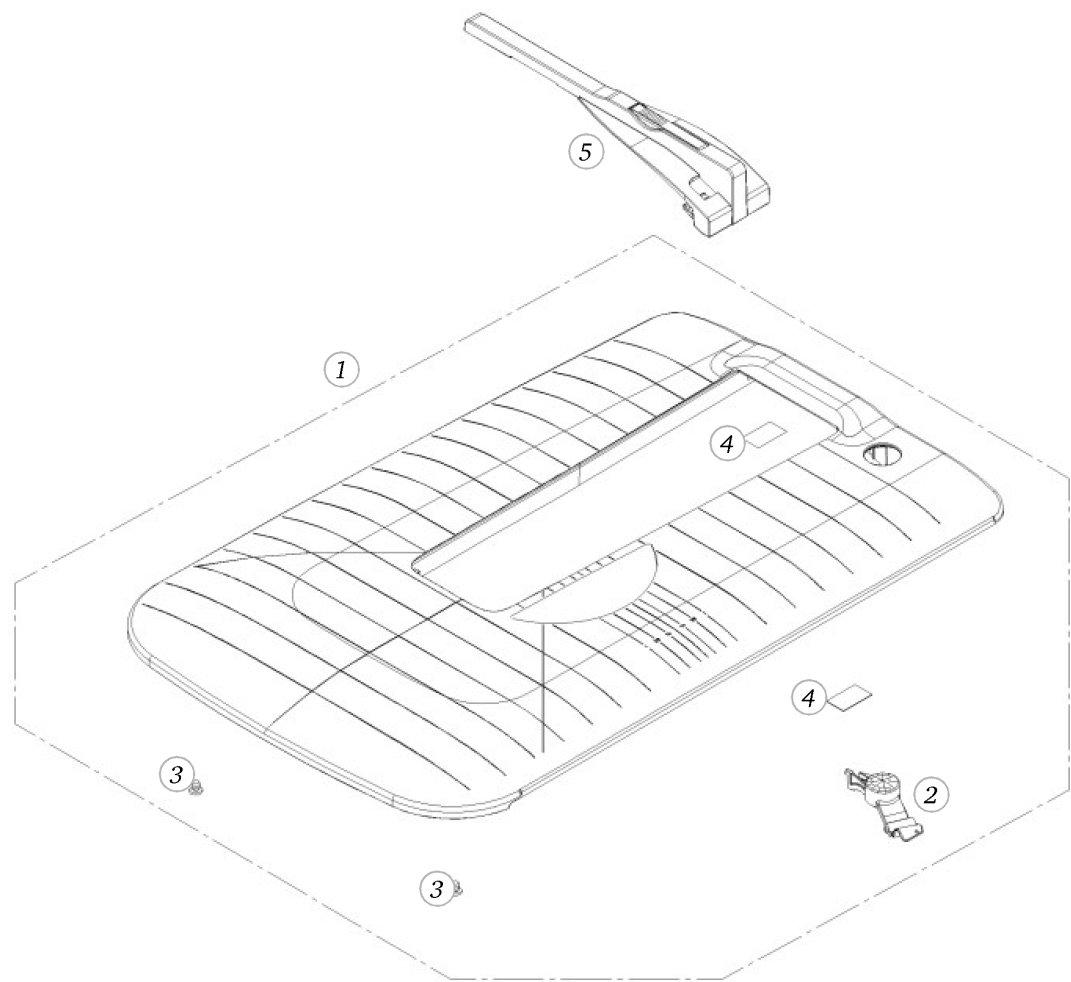


## BERNINA 710

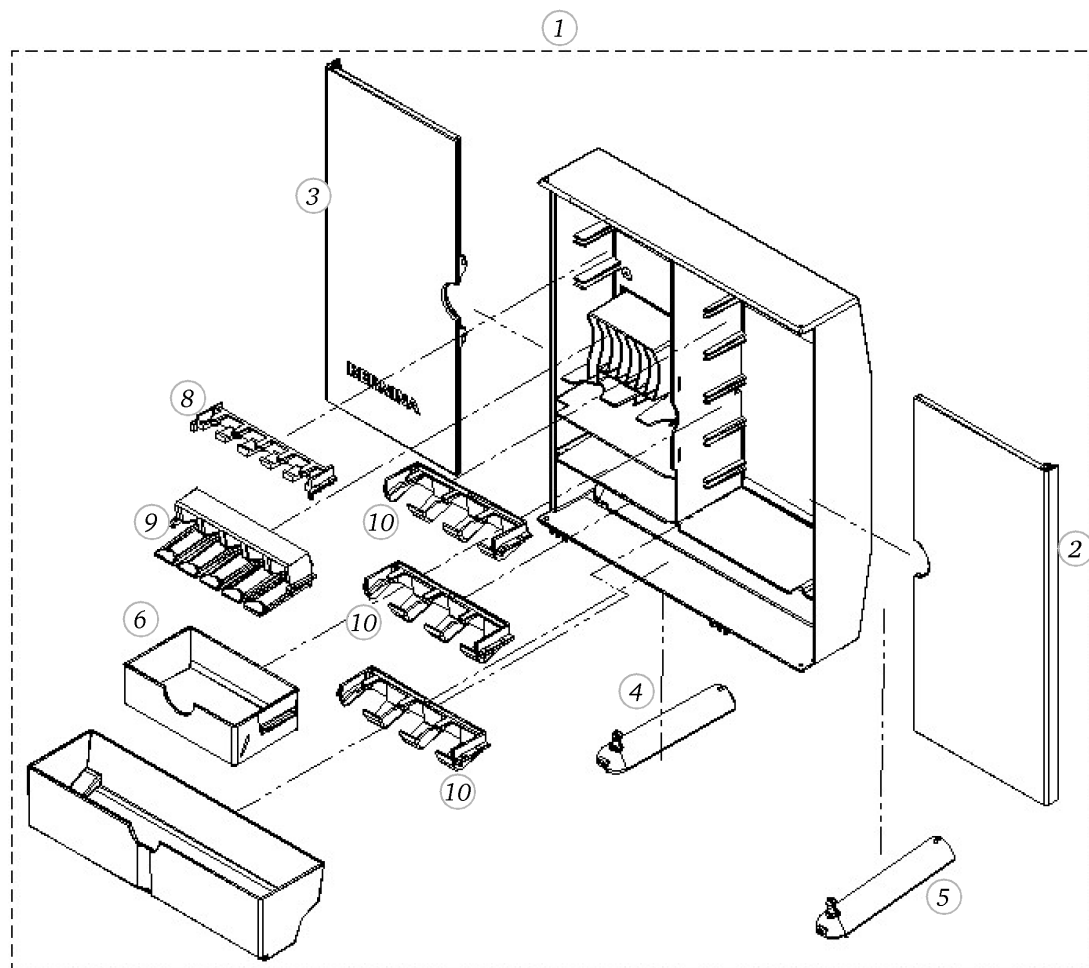


## Head cover

| Pos | Item number | Description                                                         |
|-----|-------------|---------------------------------------------------------------------|
| 1   | 0331297101  | Head Cover Cpl.                                                     |
| 2   | 0317697300  | Thread Cutter Cpl                                                   |
| 3   | 0339517000  | HEAD COVER FACE PLATE 710                                           |
| 4   | 0032465046  | Socket Button Head Screws M4x20 ISO 7380-1 - BN6404 Art-No. 1983644 |



| Pos | Item number | Description       |
|-----|-------------|-------------------|
| +   | 0331317000  | Sewing-Table-Cpl. |
| 1   | 0331317100  | Slide-on table    |
| 2   | 0313345100  | Pushbutton        |
| 3   | 0313375000  | Rubber Buffer     |
| 4   | 0333125001  | Adhesive Tape     |
| 5   | 0325277100  | Seam Guide Cpl    |



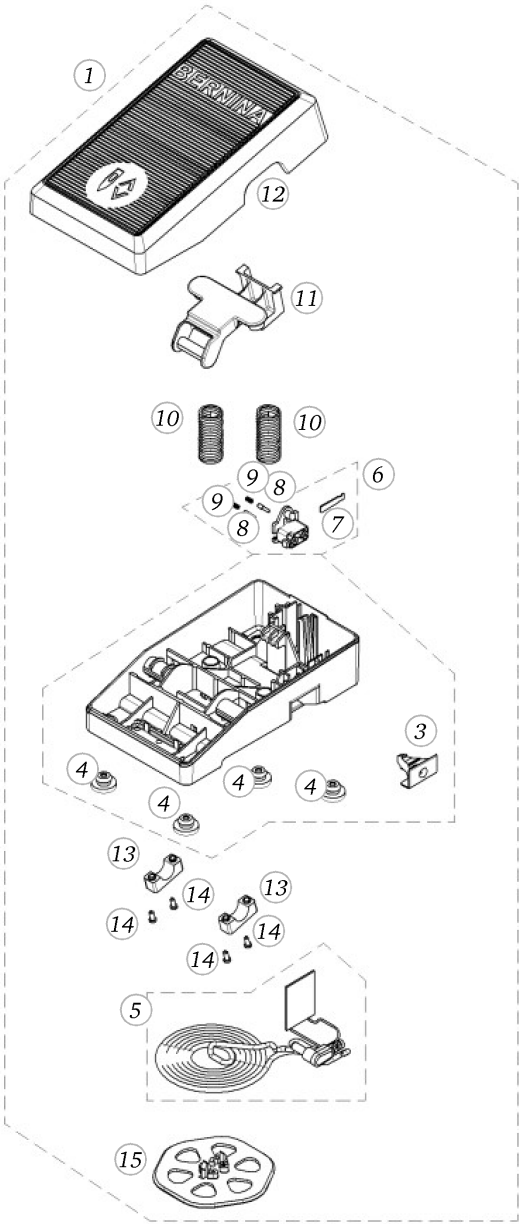
| Pos | Item number | Description                                  |
|-----|-------------|----------------------------------------------|
| 1   | 0303967212  | Accessoires Box Cpl. B7xx                    |
| 2   | 0303975102  | Door Right without bulges, smoke translucent |
| 2   | 0303975202  | door right without bulges, smoke translucent |
| 3   | 0303985003  | Door Left without bulges, smoke transparent  |
| 4   | 0303997101  | Swing Foot Cpl. left white                   |
| 5   | 0303997103  | Swing Foot Cpl. right white                  |
| 6   | 0304005001  | Drawer Small white                           |
| 8   | 0304025000  | Rack For Foot                                |
| 9   | 0339455000  | Rack For Bobbins                             |
| 10  | 0326955000  | Rack For Foot                                |

BERNINA 710



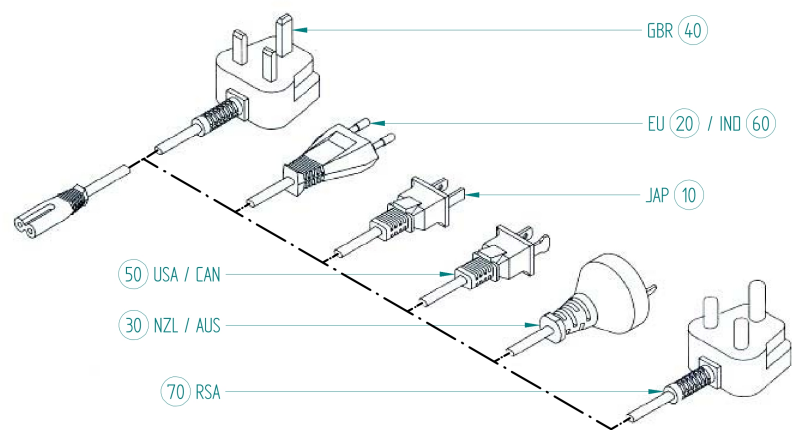
Accessories

| Pos | Item number | Description                                |
|-----|-------------|--------------------------------------------|
| 1   | 0328685200  | Touchpen                                   |
| 2   | 0304755100  | Screwdriver Torx T10                       |
| 3   | 0069935201  | Seam Ripper                                |
| 4   | 0328465000  | Screw Driver red RAL 3025 2,5x0,4x84,5     |
| 5   | 0015417000  | Seam Guide Right cpl                       |
| 6   | 0333297101  | Torx Wrench T20 Packed                     |
| 7   | 330022031+  | DUST-BRUSH                                 |
| 7   | 33002203++  | Brush                                      |
| 8   | 0335675201  | Sewing Machine Oil Mobil Velocite 6 (10ml) |
| 8   | 0335675301  | Sewing Machine Oil Mobil Velocite 6 (10ml) |
| 9   | 0027217100  | NEEDLE ASSORTMENT-5 NEEDLES                |
| 9   | 0025077002  | Needle Set 130/705 H Packed ASS 70-90 (5)  |
| 10  | 0079265200  | Disc D 12                                  |
| 11  | 0032605000  | Compensating Plates                        |
| 11  | 0032605100  | Compensating Plates                        |
| 12  | 0079305200  | Disc D27                                   |
| 13  | 0334365400  | Bobbin                                     |
| 13  | 0334365500  | Bobbin                                     |
| 14  | 0079305101  | Disc D43                                   |
| 15  | 0333277000  | Softplate Packed                           |

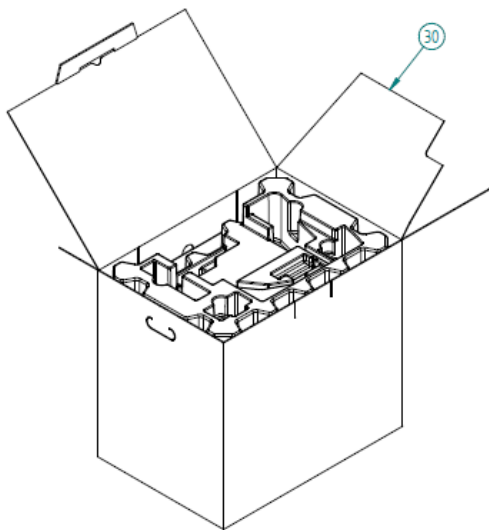
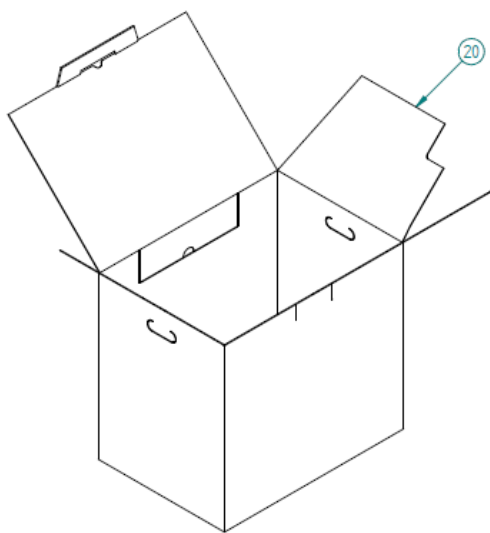
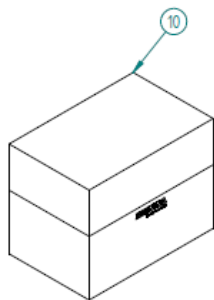


| Pos | Item number | Description                                                   |
|-----|-------------|---------------------------------------------------------------|
| 4   | 0079887501  | FOOT CONTROLLER CLASSIC-LV1                                   |
| 1   | 1046637000  | Foot Controller with Back Kick                                |
| 3   | 0082655000  | HOLDER                                                        |
| 4   | 0026985001  | Foot                                                          |
| 5   | 0082957100  | FOOT CONTROL CABLE SET                                        |
| 6   | 0026437000  | Slidegate Valve Of Cpl.                                       |
| 7   | 325278030+  | CONTACT PLATE                                                 |
| 8   | 325355031+  | TRACER PIN                                                    |
| 9   | 25503303++  | PRESSURE SPRING                                               |
| 10  | 25570103++  | PRESSURE SPRING                                               |
| 11  | 325371030+  | PRESSURE YOKE                                                 |
| 12  | 0026457204  | Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS |
| 13  | 0026515002  | Bride                                                         |
| 14  | 20302323++  | CYL. SCREW                                                    |
| 15  | 0079875201  | Wire Plate                                                    |

| Pos | Item number | Description                             |
|-----|-------------|-----------------------------------------|
| 10  | 0079287004  | Power Cord Cpl. Japan                   |
| 20  | 0079287303  | Power Cord Cpl. Europe                  |
| 30  | 0079287002  | Power Cord Cpl. New Zealand / Australia |
| 40  | 0079287001  | Power Cord Cpl. Great Britain           |
| 50  | 0079287300  | Power Cord Cpl. USA / CAN               |
| 60  | 0079287000  | Power Cord India                        |
| 70  | 0079287405  | Power Cord Cpl. South Africa            |

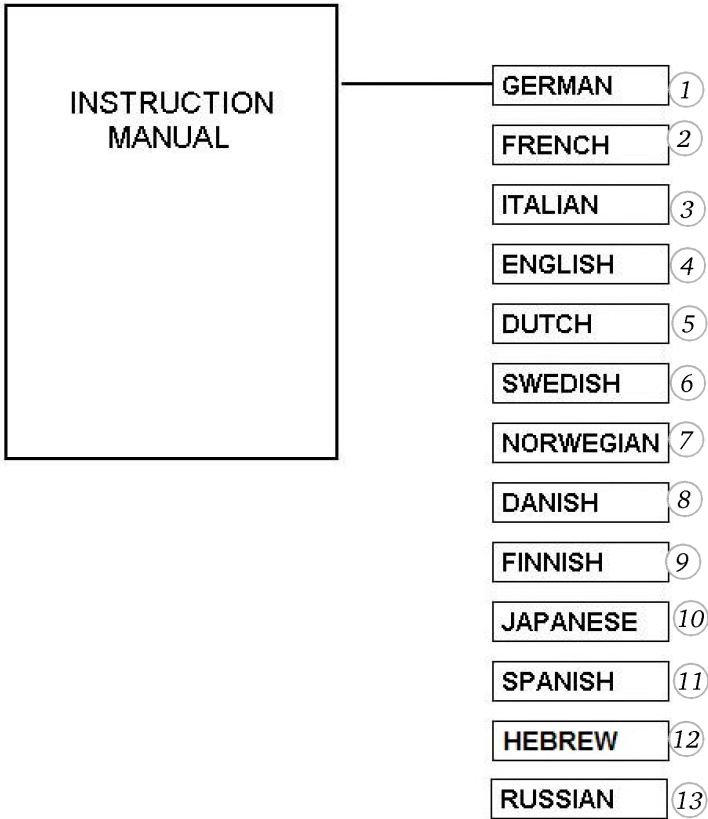


| Pos | Item number | Description           |
|-----|-------------|-----------------------|
| 10  | 0338025100  | Dust Cover B7xx       |
| 20  | 0349185101  | Cardboard Box         |
| 30  | 1056037002  | Package Set B7-Series |



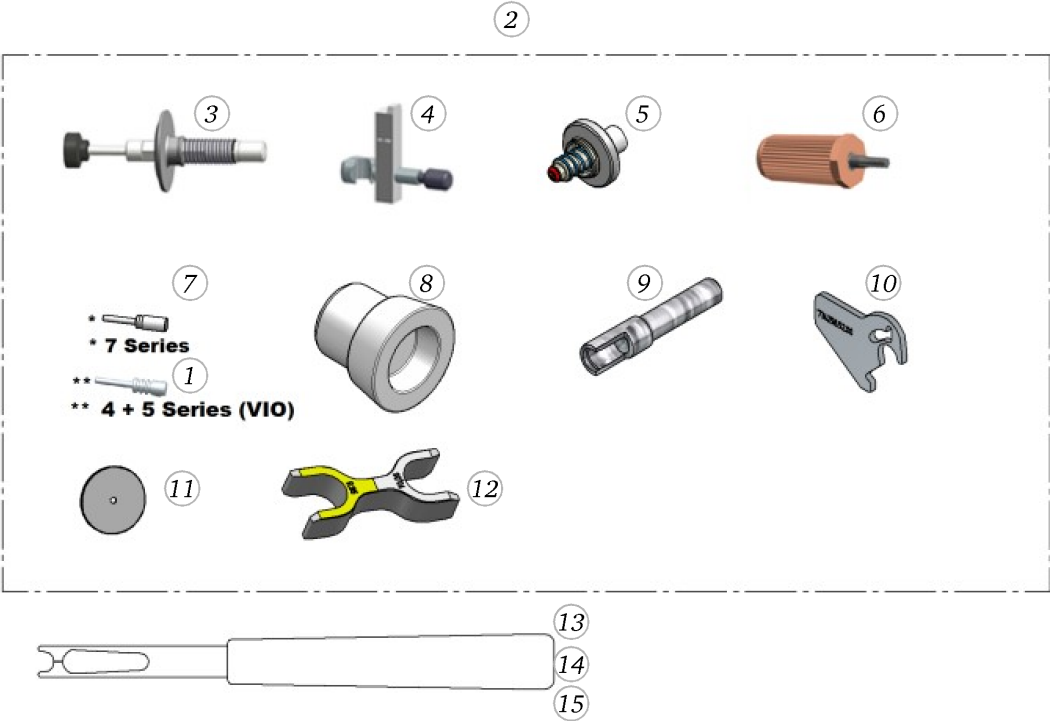


BERNINA 710



Instruction manual

| Pos | Item number | Description    |
|-----|-------------|----------------|
| 1   | 0338055001  | MANUAL B710 DE |
| 2   | 0338055002  | MANUAL B710 FR |
| 3   | 0338055003  | MANUAL B710 IT |
| 4   | 0338055004  | MANUAL B710 EN |
| 5   | 0338055005  | MANUAL B710 NL |
| 6   | 0338055006  | MANUAL B710 SV |
| 7   | 0338055007  | MANUAL B710 NO |
| 8   | 0338055008  | MANUAL B710 DA |



Gauges

| Pos | Item number | Description                            |
|-----|-------------|----------------------------------------|
| 1   | 0308835003  | Setting-gauge L = 19.25                |
| 2   | 0343847507  | Special Tool set BERNINA hook machines |
| 2   | 0343847607  | Special Tool set BERNINA hook machines |
| 3   | 7345417000  | ADJUSTING-GAUGE HOOK-DRIVER-B9         |
| 3   | 7345417200  | adjusting gauge hook bearing B9        |
| 4   | 7345717001  | LOOP LIFT GAUGE 7-SERIES               |
| 5   | 0339247000  | ADJ.-GAUGE BOBBIN THREAD-TEN           |
| 5   | 1043817100  | test weight cpl. bobbin case           |
| 6   | 0304755101  | SCREWDRIVER TORX 8                     |
| 7   | 0308835002  | GAUGE L = 18,98                        |
| 8   | 0343705000  | BOBBIN WINDER ADJUSTING GAUGE          |
| 9   | 7345625000  | AUXILIARY TOOL FOR MOUNTING CIRCLIP    |
| 10  | 7342585200  | ADJUSTING GAUGE TIMING TH              |
| 11  | 7349565000  | DISTANCE GAUGE                         |
| 12  | 7353865000  | DISTANCE AND CHECK GAUGE               |
| 13  | 0339585000  | Benzing-tool                           |
| 14  | 0339585001  | Benzing-tool                           |
| 15  | 0339585002  | Benzing-tool                           |